DISTRIBUTORI MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVES

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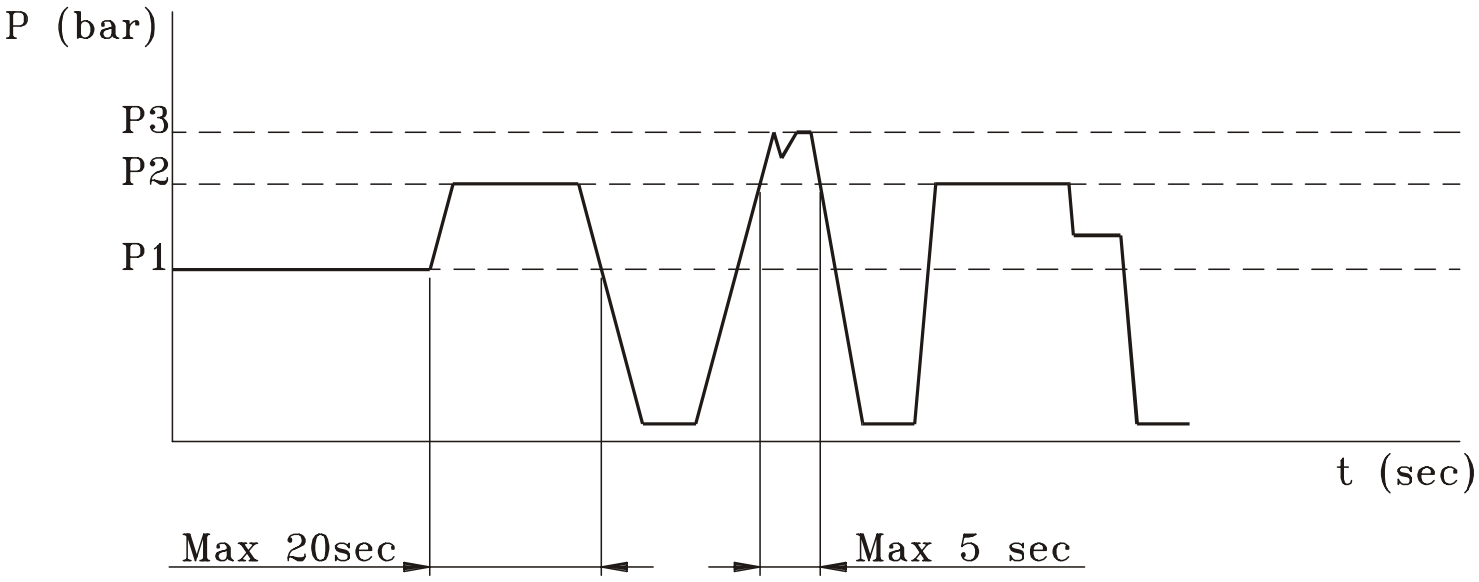
LEGENDA

- **VLP** **Valvola limitatrice di pressione**
  Pressure relief valve
- **VR** **Valvola di ritegno**
  Check valve
- **A; B** **Effetti**
  Ports
- **P** **Linea in pressione**
  Pressure line
- **LC** **Libera circolazione**
  Through passage
- **T** **Scarico**
  Tank return line



- **P1** **Pressione massima di lavoro (continua)**
  Max. continuous pressure
- **P2** **Pressione massima di esercizio (intermittente)**
  Max. intermittent pressure
- **P3** **Pressione massima di punta (picco)**
  Max. peak pressure

I grafici del seguente catalogo si riferiscono a prove effettuate con olio minerale di viscosità 35 mm² /s alla temperatura di 60 °C.

The diagrams of the following catalogue refer to test made with mineral oil viscosity 35 mm² /s at the temperature of 60 °C.

DISTRIBUTORI MONOBLOCCO

- Elevate prestazioni tecniche che consentono una vasta applicazione.

- Corpo in ghisa speciale ad alta resistenza per essere adatto alle alte pressioni di lavoro.

- Cursori nichelati ad alto scorrimento che permettono di poter lavorare ad alte pressioni con lunga durata di vita.

- Trafilamenti di valore ridottissimo.

- Intercambiabilità dei cursori, anche con quelli dei distributori componibili aventi schema "parallelo" o "singolo".

- Possibilità di inversione del lato di comando ruotando il cursore di 180°, consentendo così unificazione, versatilità, bassi valori di particolari a magazzino.

- Il tipo di libera circolazione a "Y" permette alte portate con basse perdite di carico, in rapporto alle ridotte dimensioni del distributore.

- Il circuito standard in parallelo offre manovre simultanee e, grazie a ricoprimenti negativi e metering dedicati, si ottengono movimenti proporzionali agli utilizzi.

Fa eccezione Q35 che ha ricoprimento positivo e una gamma di cursori apposita, sempre intercambiabili tra loro

MONOBLOCK DIRECTIONAL CONTROL VALVES

- High technical performances grant larger application range.

- Special high resistance cast-iron body, suited for high working pressures.

- Nickel-plated spools which grant high pressures with long working life (see attached scheme) .

- Very small leackages.

- Interchangebility of the spools also with the ones of the sectional valves with "parallel" or "single" scheme

- Possibility to reverse the control side, turning the spool of 180° permits unification, versatility and low value of some parts in stock.

- Free movement version "shape Y" permits high oil flow with low pressure drops, in proportion with the small dimensions of the control valves.

- Standard circuit in parallel grants simultaneous operations, and due to negative overlaps and dedicate metering, there are proportional movement to its position.

- Except for the Q35 which has the positive overlap and its range of spool, always themselves interchangeable.

AVVERTENZA PER L'INSTALLAZIONE DEI DISTRIBUTORI

- I quattro e/o tre piedini dei distributori devono sempre appoggiare su una superficie perfettamente piana

- Non manomettere i dadi dei tiranti (distributori componibili) in quanto comprometterebbero il normale funzionamento del distributore.

- Non utilizzare raccordi conici su filetti cilindrici.

- Per pulire il distributore, prima della verniciatura, non utilizzare diluenti/solventi o qualsiasi prodotto che possa intaccare le parti in gomma.

NOTES FOR DIRECTIONAL CONTROL VALVES ASSEMBLY

- The four feet e/o three feet of the valve must always and perfectly rest on a plane surface.

- Do not tamper the tie rod nuts (sectional directional control valves) so they might impair the standard working of the valve.

- No conical nipples with cylinrdical thread must be used.

- For cleaning a directional control valve, do not use diluent or any products able to etch rubber parts before the painting.

CARATTERISTICHE TECNICHE / *TECHNICAL CHARACTERISTICS*

	Q35	Q25	Q45	Q75	Q95
Numero massimo di sezioni di lavoro *Working section max number*	1	7		6	3
Limiti temperatura olio *Oil range temperature*	-30 ÷ 80 °C				
Temperatura olio consigliata *Recommended oil temperature*	30 ÷ 60 °C				
Filtraggio consigliato *Recommended filtering*	26/23 ISO DIS 4406				
Fluido *Hidraulic fluid*	Olio minerale *Mineral oil*				
Viscosità *Viscosity*	10 ÷ 400 mm^2/s				

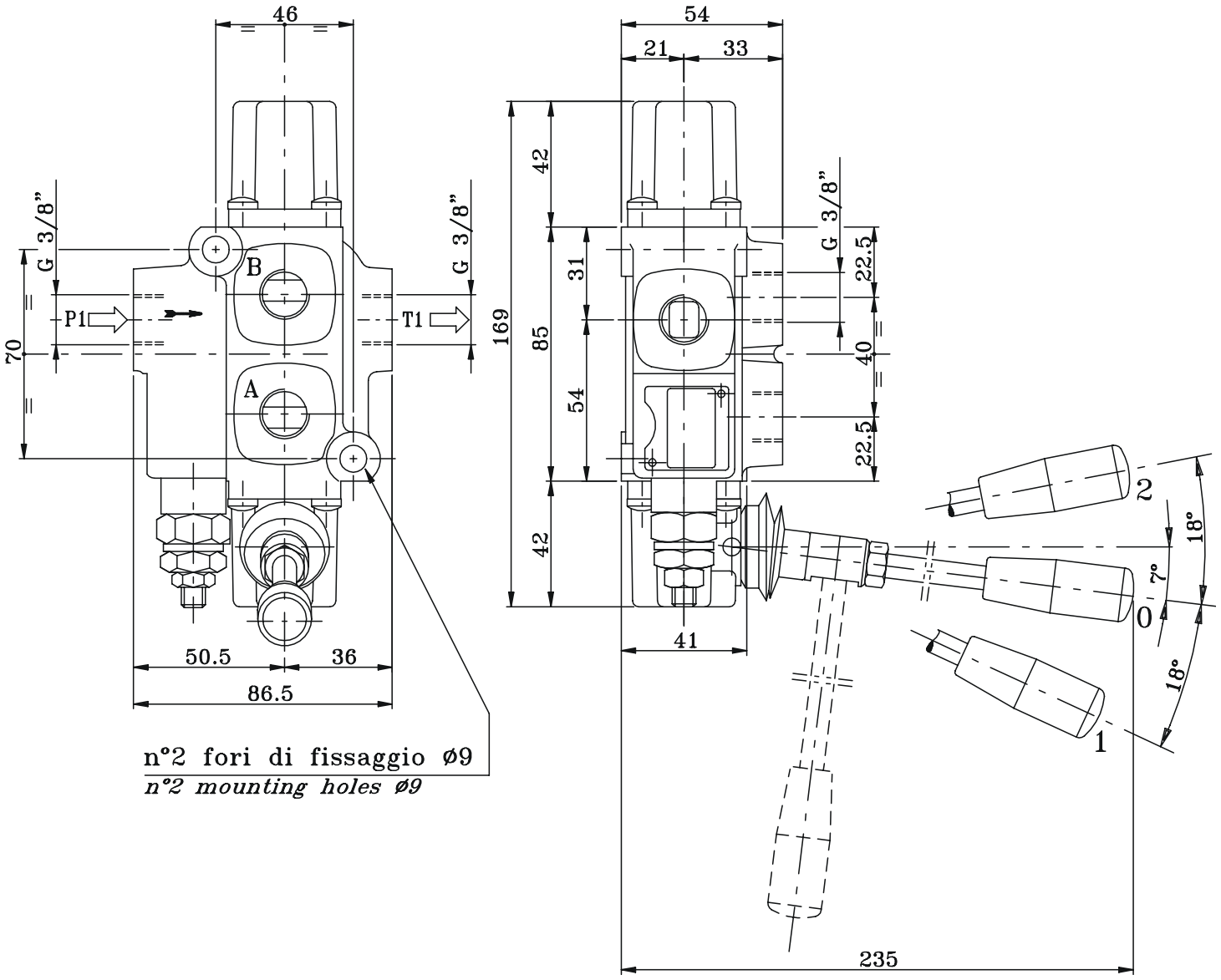
Massa / *Mass* Kg

1 sezione di lavoro *section*	1.85	3.00	5.70	5.70
2 sezioni di lavoro *section*	/	4.50	7.60	7.60
3 sezioni di lavoro *section*	/	5.60	10.40	10.40
4 sezioni di lavoro *section*	/	7.30	12.40	/
5 sezioni di lavoro *section*	/	8.9	14.50	/
6 sezioni di lavoro *section*	/	10.1	16.60	/
7 sezioni di lavoro *section*	/	11.4	/	/

Pressioni massime di lavoro bar
Max working pressure

1 e 2 sezioni *from 1 up to 2 sections*	300	350	350	350
3 sezioni *3 sections*	/	320	300	300
da 4 a 7 sezioni *from 4 up to 7 sections*	/	300	270	/
Pressione max. sullo scarico *Max. back pressure*	25			
A richiesta, solo su monoblocco 1 o 2 sezioni, contropressione sullo scarico 180 bar (indicare la lettera "S" al termine del codice) *On request, 1 or 2 section monoblock valve only, max back pressure may be 180 bar (indicate the letter "S" at the end of code)*	*	*	*		

DISTRIBUTORE MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVE
Q35

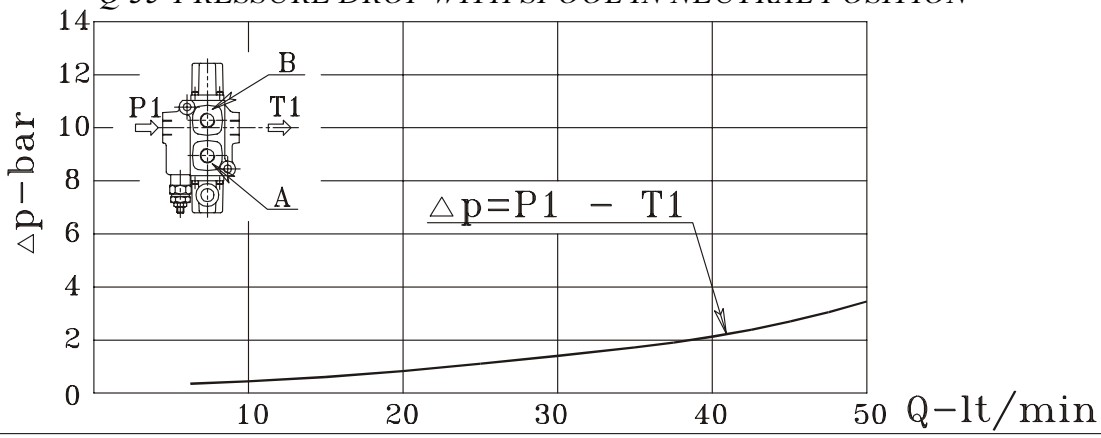


FILETTATURE DISPONIBILI
AVAILABLE THREADS

BOCCHE *PORTS*	BSP (standard)	SAE	BSP G 1/2"
P1	G 3/8"	3/4" -16 UNF	G 1/2"
A-B	G 3/8"	3/4" -16 UNF	G 1/2"
T1	G 3/8"	3/4" -16 UNF	G 1/2"

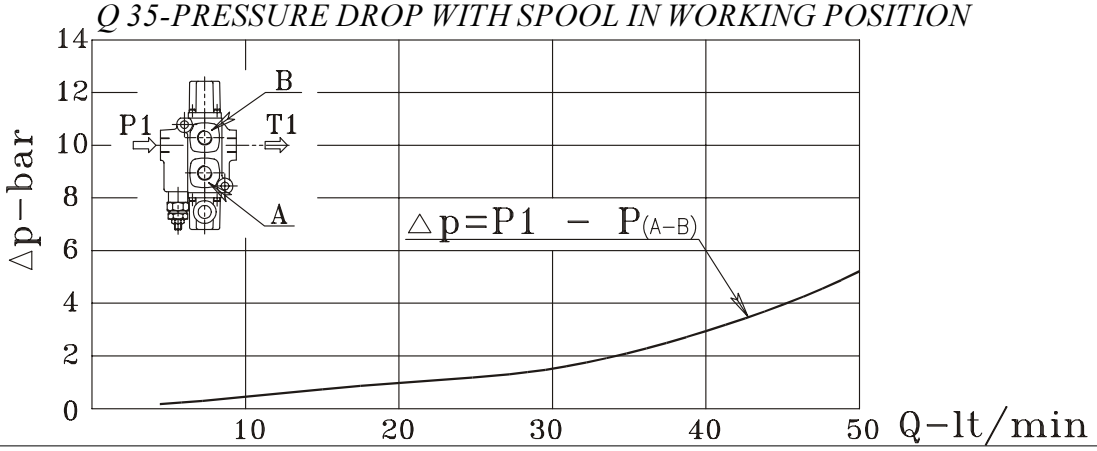
Q 35-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE NEUTRA

Q 35-PRESSURE DROP WITH SPOOL IN NEUTRAL POSITION



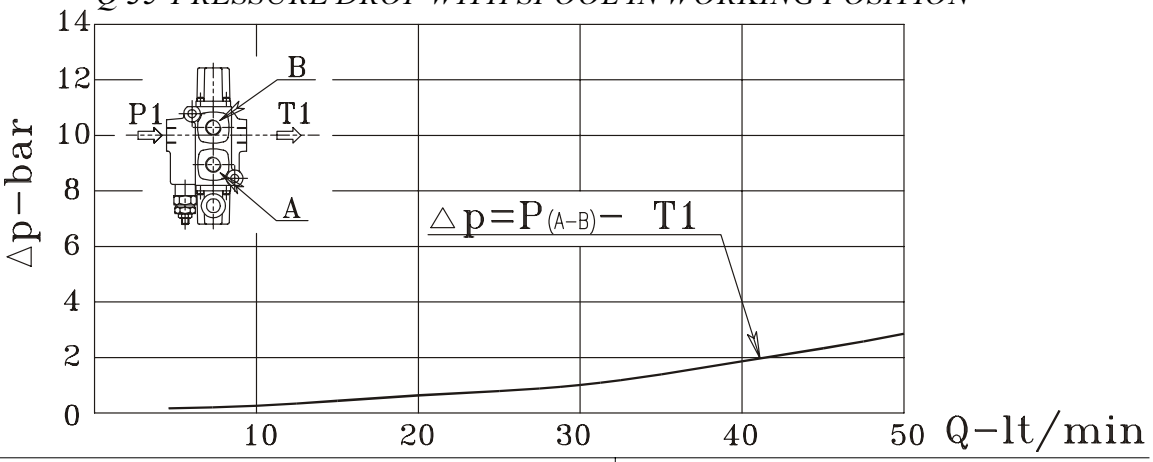
Q 35-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO

Q 35-PRESSURE DROP WITH SPOOL IN WORKING POSITION



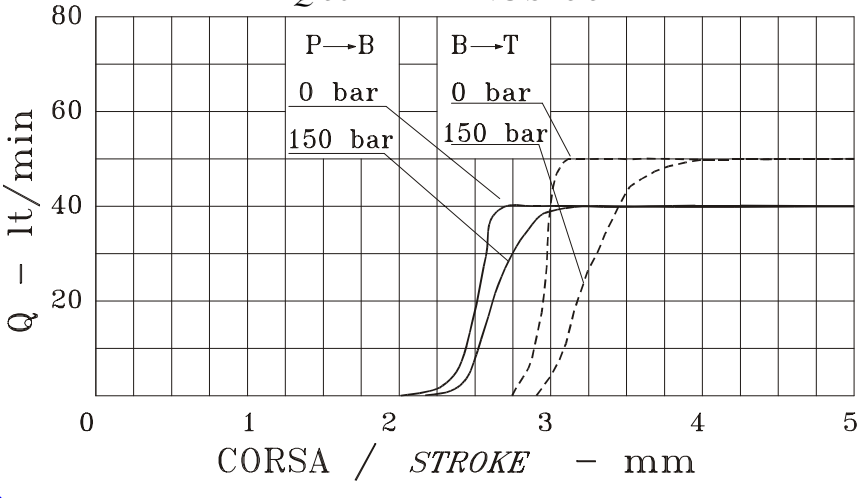
Q 35-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO

Q 35-PRESSURE DROP WITH SPOOL IN WORKING POSITION



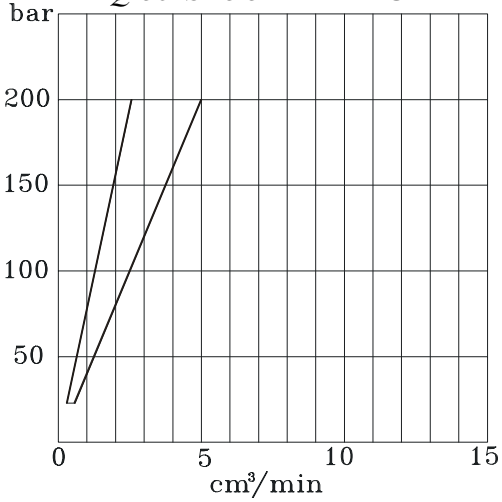
Q 35-CURVE DI PROGRESSIVITÁ

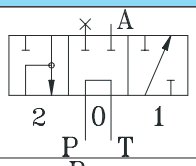
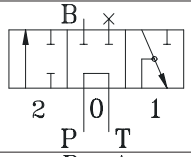
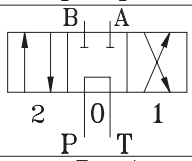
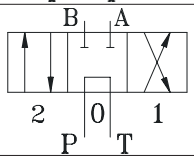
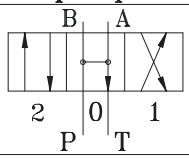
Q 35-METERING SPOOL

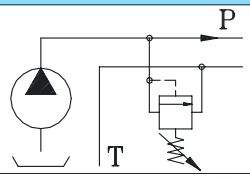
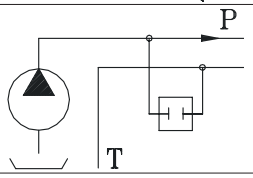


Q 35-TRAFILAMENTI SUL CURSORE

Q 35-SPOOL LEAKAGE

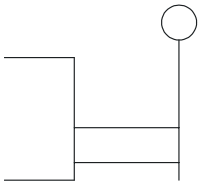
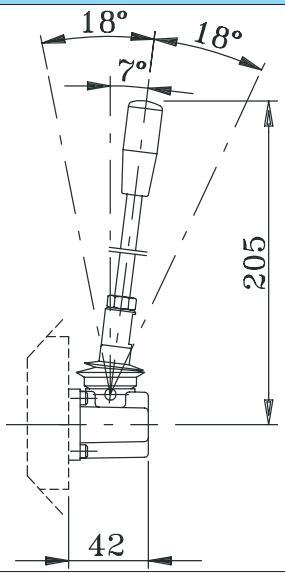
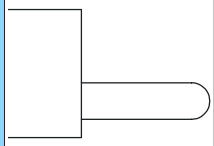
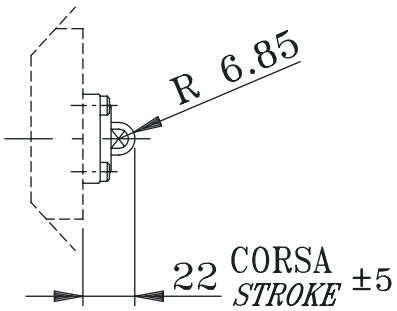
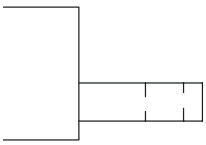
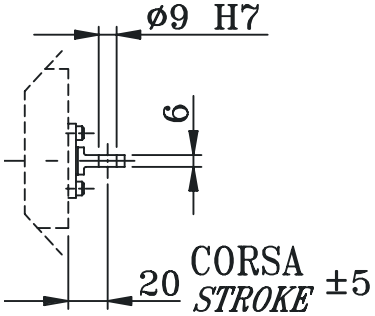


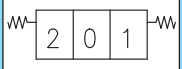
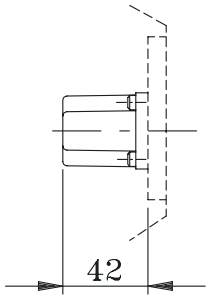
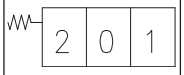
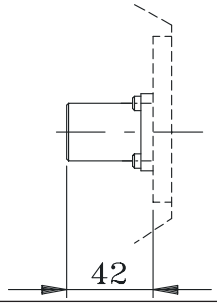
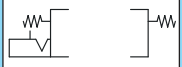
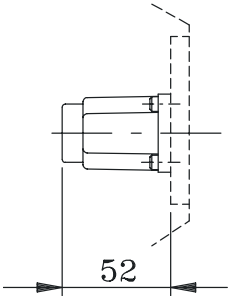
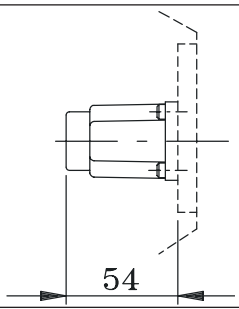
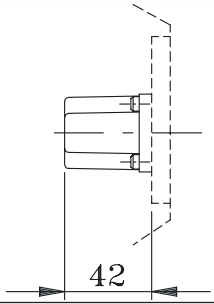
TIPO DI CURSORI / *SPOOL TYPES*			**Q35**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*	
101		**Semplice effetto in A.** *Single acting in A port.*	*
102		**Semplice effetto in B.** *Single acting in B port.*	*
103		**Doppio effetto.** *Double acting.*	*
103RN		**Doppio effetto a ricoprimento negativo.** *Double acting with negative overlap*	*
111		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*

COLLETTORI DI ENTRATA / *INLET SECTIONS*			**Q35**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*	
F7S		**Collettore di entrata con valvola limitatrice di pressione VLP (*)** *Inlet section with relief valve*	*
F8S		**Collettore di entrata senza valvole** *Inlet sections without valve*	*

(*) I campi di taratura della valvola limitatrice di pressione (VLP), sono da specificare in bar nell' ordine. Nel caso questo dato non sia specificato, la taratura sarà standard a 150 bar. Il simbolo "N" indica l'utilizzo della molla standard di colore nero, che permette un campo di taratura compreso tra 40 e 200 bar. Per tarature superiori, la molla di colore rosso è identificata con la lettera "R" che permette un campo di taratura da 180 a 350 bar. Per tarature compres e tra 10 e 100 bar richiedere la molla bianca identificata dalla lettera "B".

(*) Calibration fields of the pressure limiting valve (VLP) have to be specified in the purchase order in bar. If this details is not mentioned in the order, calibration will be set at the standard level of 150 bar. "N" symbol means that a standard spring of black colour with a calibration field ranging between 40 and 200 bar has been fitted. For higher calibrations, the spring is red and it is identified with "R". "R" sets the calibration field between 180 and 350 bar. For lower calibrations, the spring is white and it is identified with "B"."B" sets the calibration field between 10 and 100 bar.

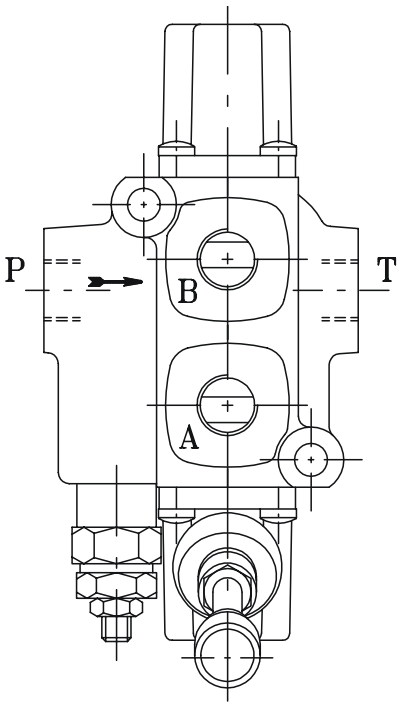
COMANDI / *CONTROLS*				**Q35**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		
A1		**Comando manuale con leva standard.** *Hand control with standard lever*		*
A5		**Attacco diretto sul cursore con terminale sferico.(Da utilizzare con posizionatore cod. M4 (2 - 1)** *Direct control connection on spool with spherical end. (To be used with positioning M4 (2 - 1)*		*
A6		**Attacco diretto sul cursore con terminale ad occhio fisso.** *Direct control connection on spool eye end.*		*

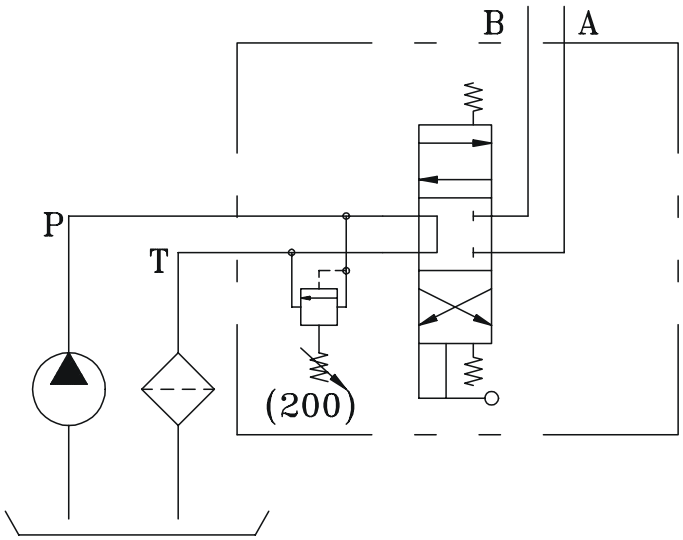
POSIZIONAMENTI / *POSITIONIG*				**Q35**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		
M1		**Tre posizioni ritorno a molla in pos.0.** *Three spring positions centred in 0.*		*
M4 **2-1**		**Due posizioni estreme ritorno a molla in pos.2** *Two end positions spring back in 2.*		*
R1		**Tre posizioni ritorno a molla in pos.0, detent in pos.1.** *Three spring positions centred in 0, detent in .1*		*
R2		**Tre posizioni ritorno a molla in pos.0, detent in pos.2.** *Three spring positions centred in 0, detent in .2*		*
R3		**Tre posizioni in detent.** *Three detent positions.*		*

N.B. sui distributori Q35 possono essere montati tutti i tipi di COMANDI e POSIZIONAMENTI dei distributori Q25, anche nelle versioni con scatola porta leva/cappellotti in alluminio (ove previste) ad esclusione dei comandi elettrici e dei comandi a cloche. Per configurazione di distributori diverse da quelle di catalogo, richiedere il kit di trasformazione in aggiunta al distributore.

N.B. on the valve Q35 can be assemble all the CONTROLS and the POSITIONINGS of the Q25, also the caps and the box-levers in the aluminium version where expected, except for the electrical and with cloche controls. For further configurations not showing in our catalogue, please specify the kit.

ESEMPIO DI ORDINAZIONE IN CODICE / *EXAMPLE OF ORDERING CODE*





Q35 - F7SN (200) - 103 / A1 / M1

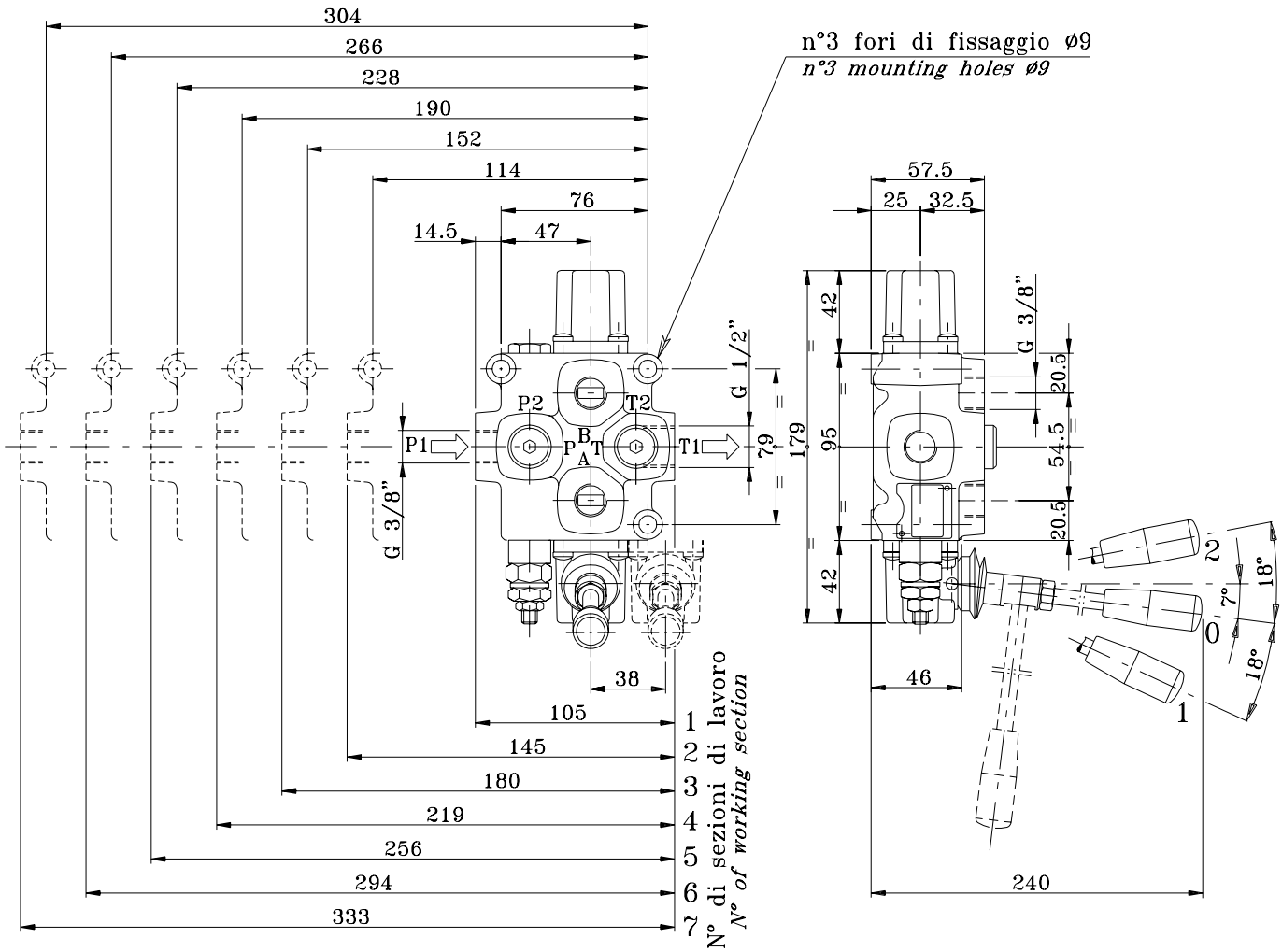
Q35	**Tipo distributore** *Type of directional control valve*
	F7SN (200)
F7S	**Tipo di collettore di entrata** *Inlet section type*
N	**Tipo di molla per la VLP (rossa, nera o bianca)** *Spring type for VLP (black, red or white)*
(200)	**Taratura della VLP** *VLP setting*
	103 / A1 / M1
103	**Tipo di cursore** *Spool type*
A1	**Comando lato bocca A** *Control on A port*
M1	**Posizionamento lato bocca B** *Positioning on B port*

N.B. per i distributori Q35 i
- COMANDI codice A1, A5, A6 ed i
- POSIZIONAMENTI codice M1, R1, R2, R3.
sono disponibili a richiesta nella versione con scatola e cappellotto in alluminio indicando la dicitura "-S" al termine della ordinazione in codice.

N.B. for the directional control valves type Q35 the
- CONTROLS code A1, A5, A6 and the
- POSITIONING code M1, R1, R2, R3.
are available with aluminium box lever and cap. Mark "-S" at the end of the code show.

DISTRIBUTORI MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVES

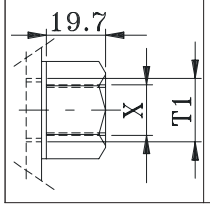
Q 25



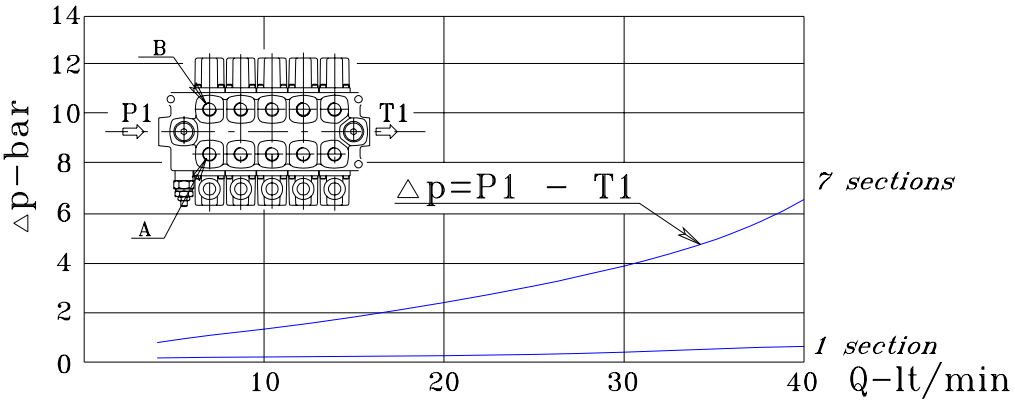
FILETTATURE DISPONIBILI
AVAILABLE THREADS

BOCCHE *PORTS*	BSP (standard)
P1	G 3/8"
P2	G 3/8"
A-B	G 3/8"
T1	G 1/2"
T2	G 3/8"

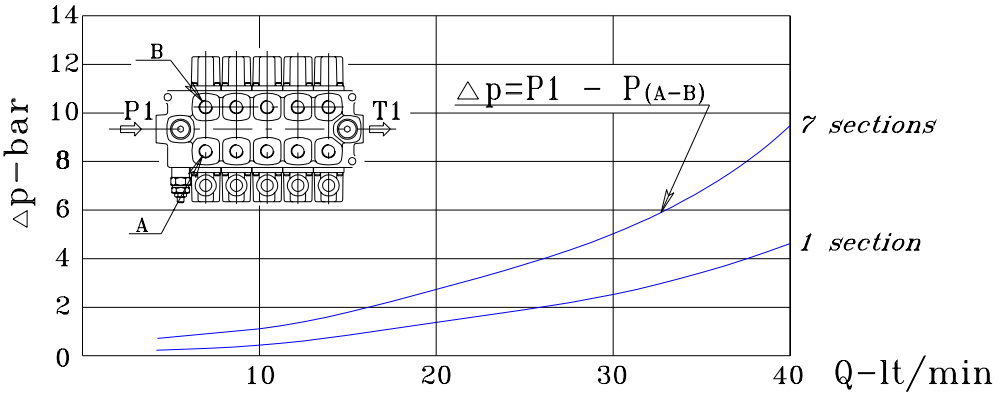
TAPPO PER CARRY-OVER (su uscita T1)
CARRY-OVER PLUG (on T1 port)

	T1	X
	G 1/2"	G 3/8" G 1/2"

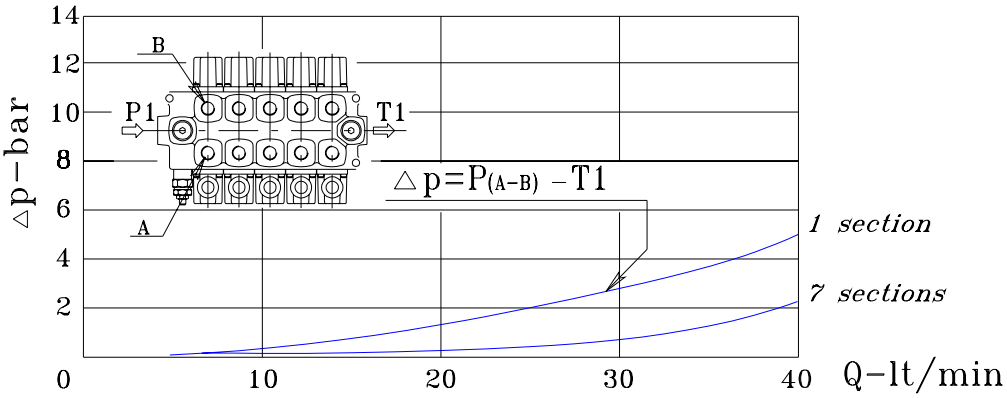
Q25-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE NEUTRA
Q25-PRESSURE DROP WITH SPOOL IN NEUTRAL POSITION



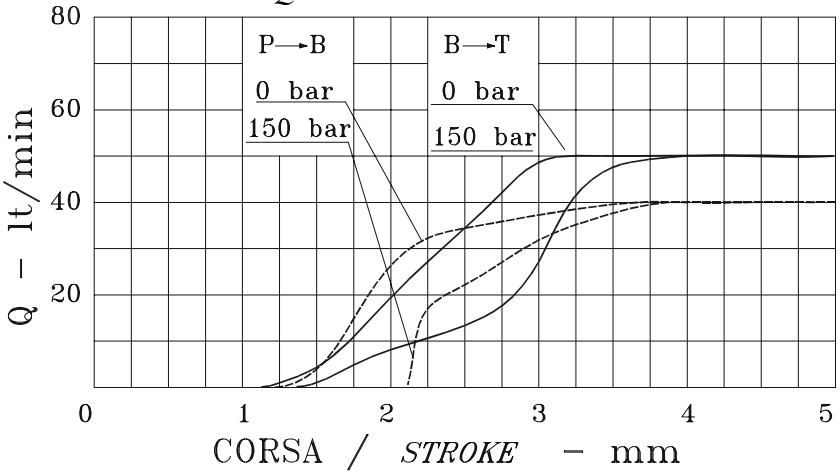
Q25-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q25-PRESSURE DROP WITH SPOOL IN WORKING POSITION



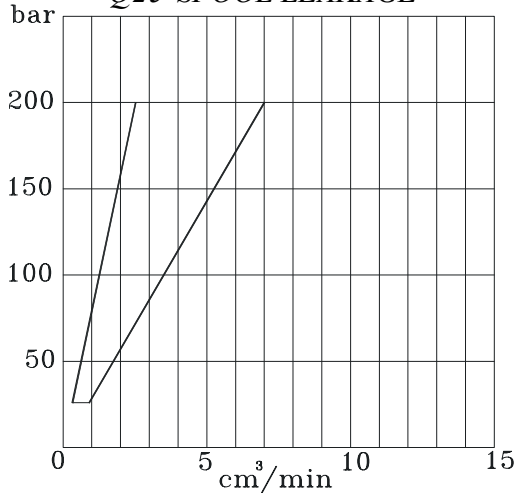
Q25-PERDITE DI CARICO CON IL CASSETTO IN POSIZIONE DI LAVORO
Q25-PRESSURE DROP WITH SPOOL IN WORKING POSITION



Q25-CURVE DI PROGRESSIVITÁ
Q25-METERING SPOOL

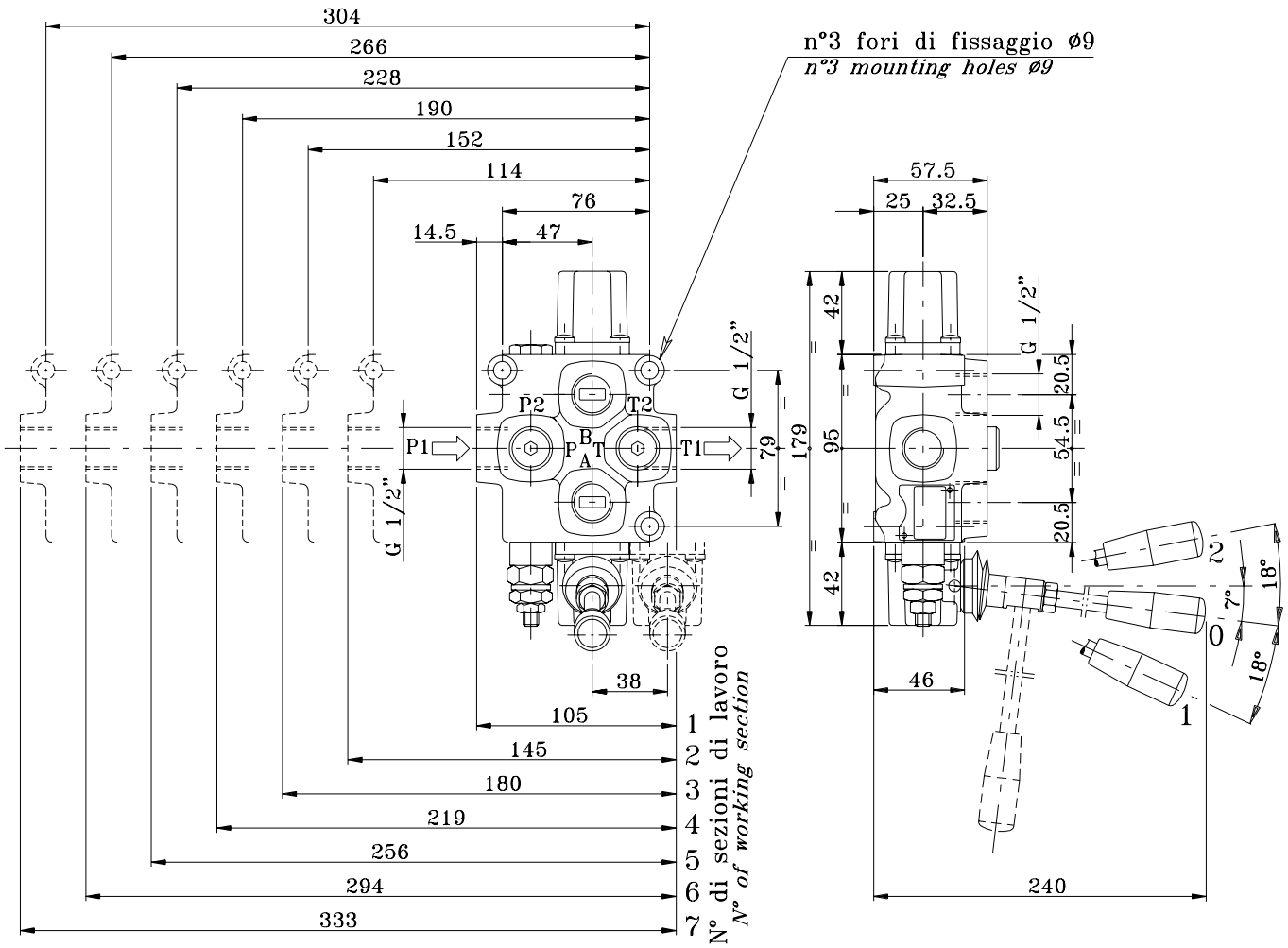


Q25-TRAFILAMENTI SUL CURSORE
Q25-SPOOL LEAKAGE



DISTRIBUTORI MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVES

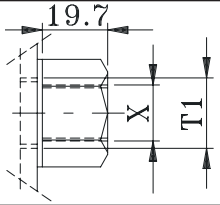
Q 45



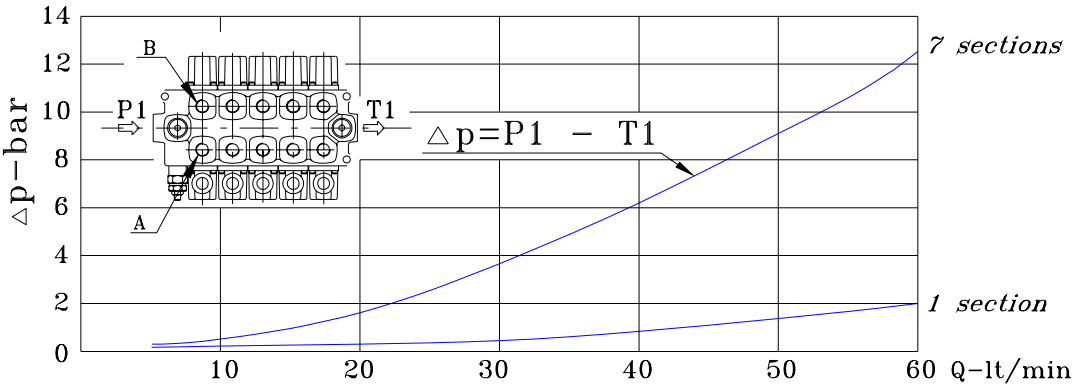
FILETTATURE DISPONIBILI
AVAILABLE THREADS

BOCCHE *PORTS*	BSP (standard)	SAE
P1	G 1/2"	3/4"-16UNF
P2	G 1/2"	3/4"-16UNF
A-B	G 1/2"	3/4"-16UNF
T1	G 1/2"	7/8"-14UNF
T2	G 1/2"	3/4"-16UNF

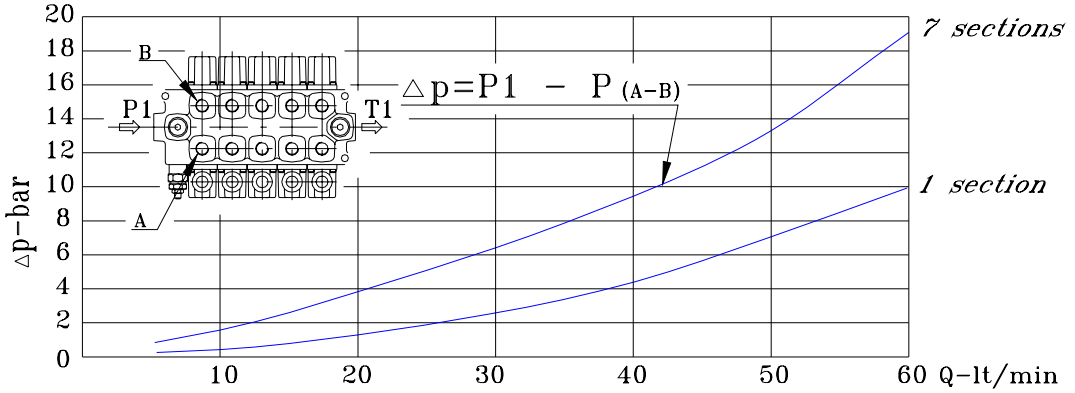
TAPPO PER CARRY-OVER (su uscita T1)
CARRY-OVER PLUG (on T1 port)

	T1	X	T1	X
	G 1/2"	G 1/2"	7/8"-14UNF	3/4"-16UNF 7/8"-14UNF

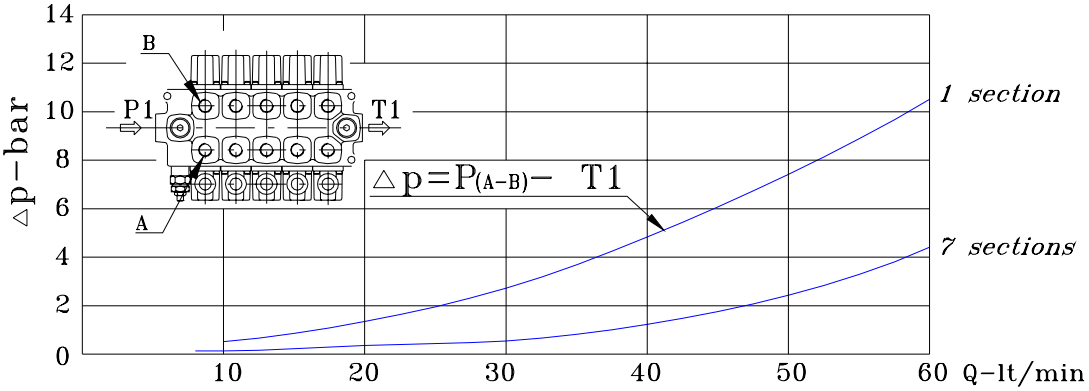
Q45-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE NEUTRA
Q45-PRESSURE DROP WITH SPOOL IN NEUTRAL POSITION



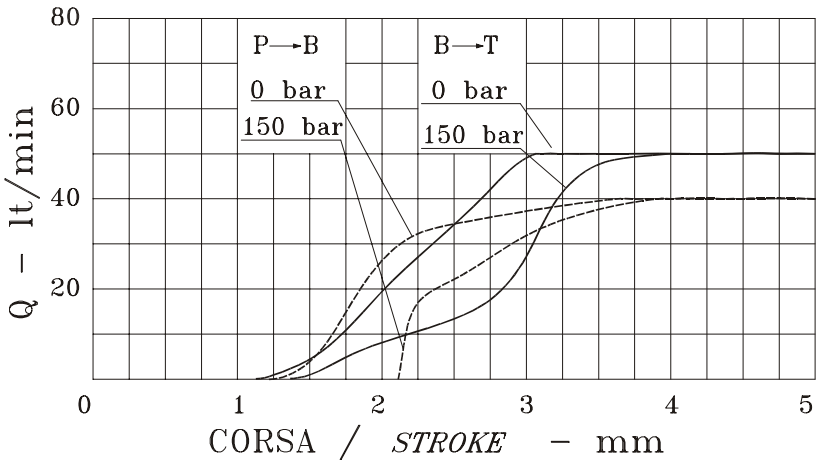
Q45-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q45-PRESSURE DROP WITH SPOOL IN WORKING POSITION



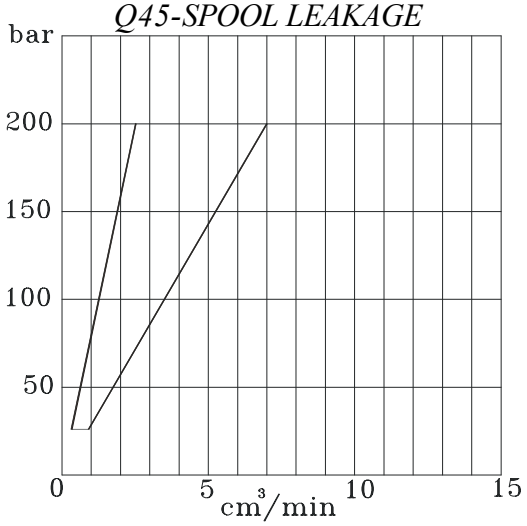
Q45-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q45-PRESSURE DROP WITH SPOOL IN WORKING POSITION



Q45-CURVE DI PROGRESSIVITÁ
Q45-METERING SPOOL

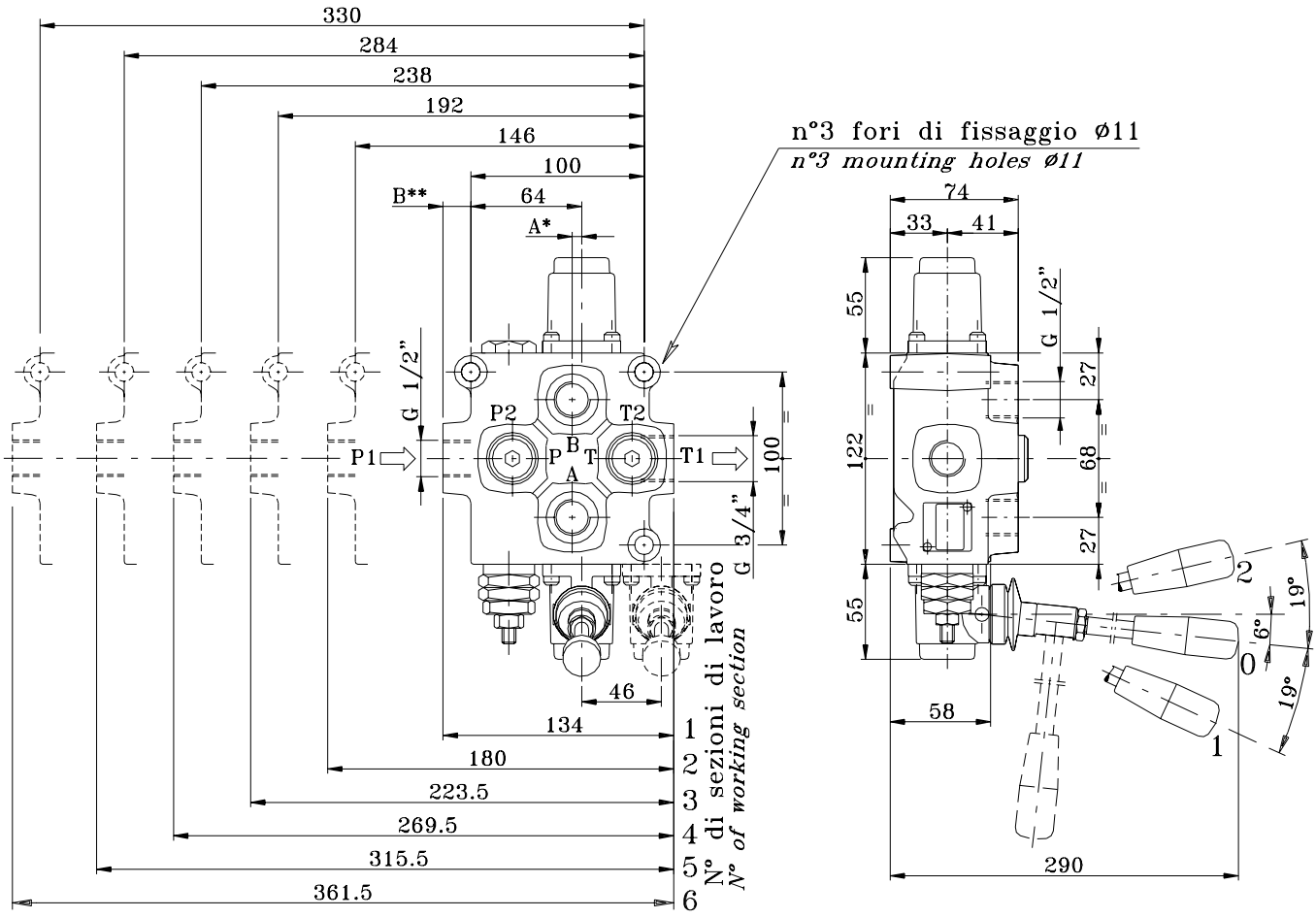


Q45-TRAFILAMENTI SUL CURSORE
Q45-SPOOL LEAKAGE



DISTRIBUTORI MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVES

Q 75

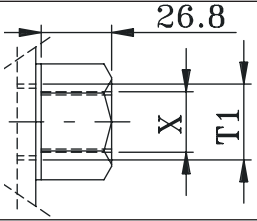


*** : A=5.5 per monoblocco ad 1 sezione, A=0 per monoblocchi a 2, 3, 4, 5, 6 sezioni di lavoro**
** : A=5.5 for 1 working section, A=0 for 2, 3, 4, 5 and 6 working sections*
**** : B=16 per monoblocco ad 1, 2, 3 sezioni, B=13,5 per monoblocchi a 4, 5 e 6 sezioni di lavoro**
** *: B=16 for 1, 2, 3 working section, B=13,5 for 4, 5 and 6 working sections*

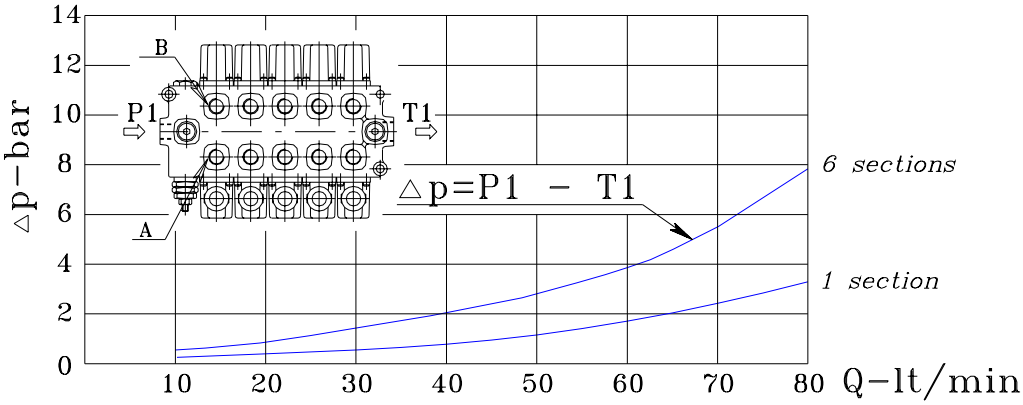
FILETTATURE DISPONIBILI
AVAILABLE THREADS

BOCCHE *PORTS*	BSP (standard)	SAE
P1	G 1/2"	7/8"-14UNF
P2	G 1/2"	7/8"-14UNF
A-B	G 1/2"	7/8"-14UNF
T1	G 3/4"	1"1/16-12UN
T2	G 1/2"	7/8"-14UNF

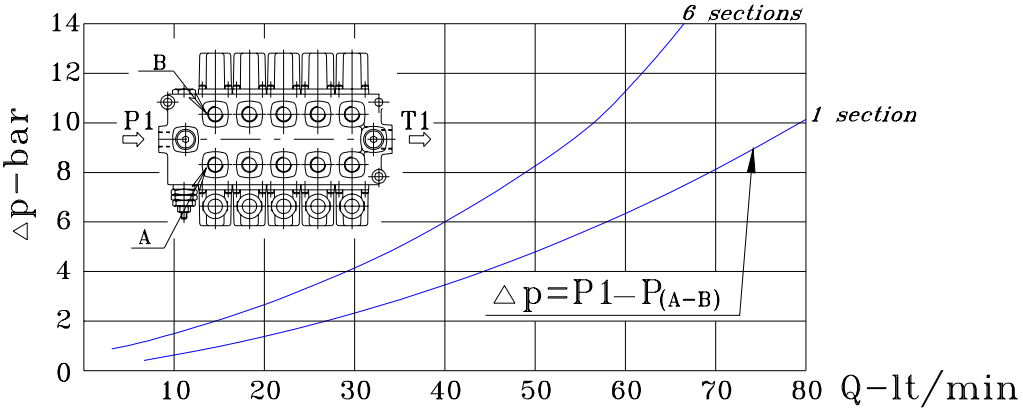
TAPPO PER CARRY-OVER (su uscita T1)
CARRY-OVER PLUG (on T1 port)

	T1	X	T1	X
	G 3/4"	G 1/2" G 3/4"	1"1/16-12UN	7/8"-14UNF

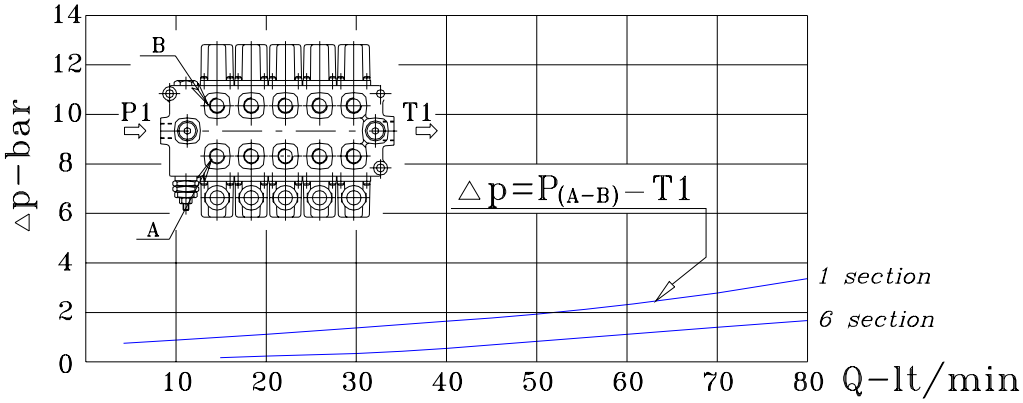
Q75-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE NEUTRA
Q75-PRESSURE DROP WITH SPOOL IN NEUTRAL POSITION



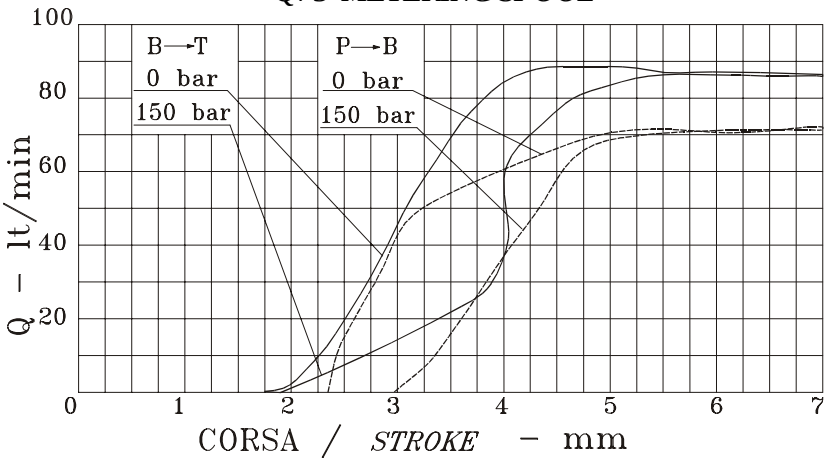
Q75-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q75-PRESSURE DROP WITH SPOOL IN WORKING POSITION



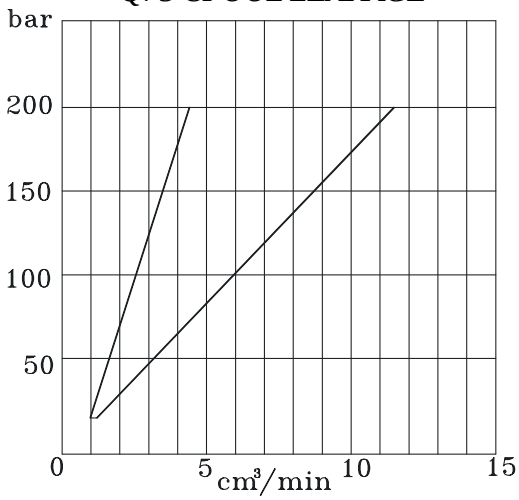
Q75-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q75-PRESSURE DROP WITH SPOOL IN WORKING POSITION



Q75-CURVE DI PROGRESSIVITÁ
Q75-METERING SPOOL

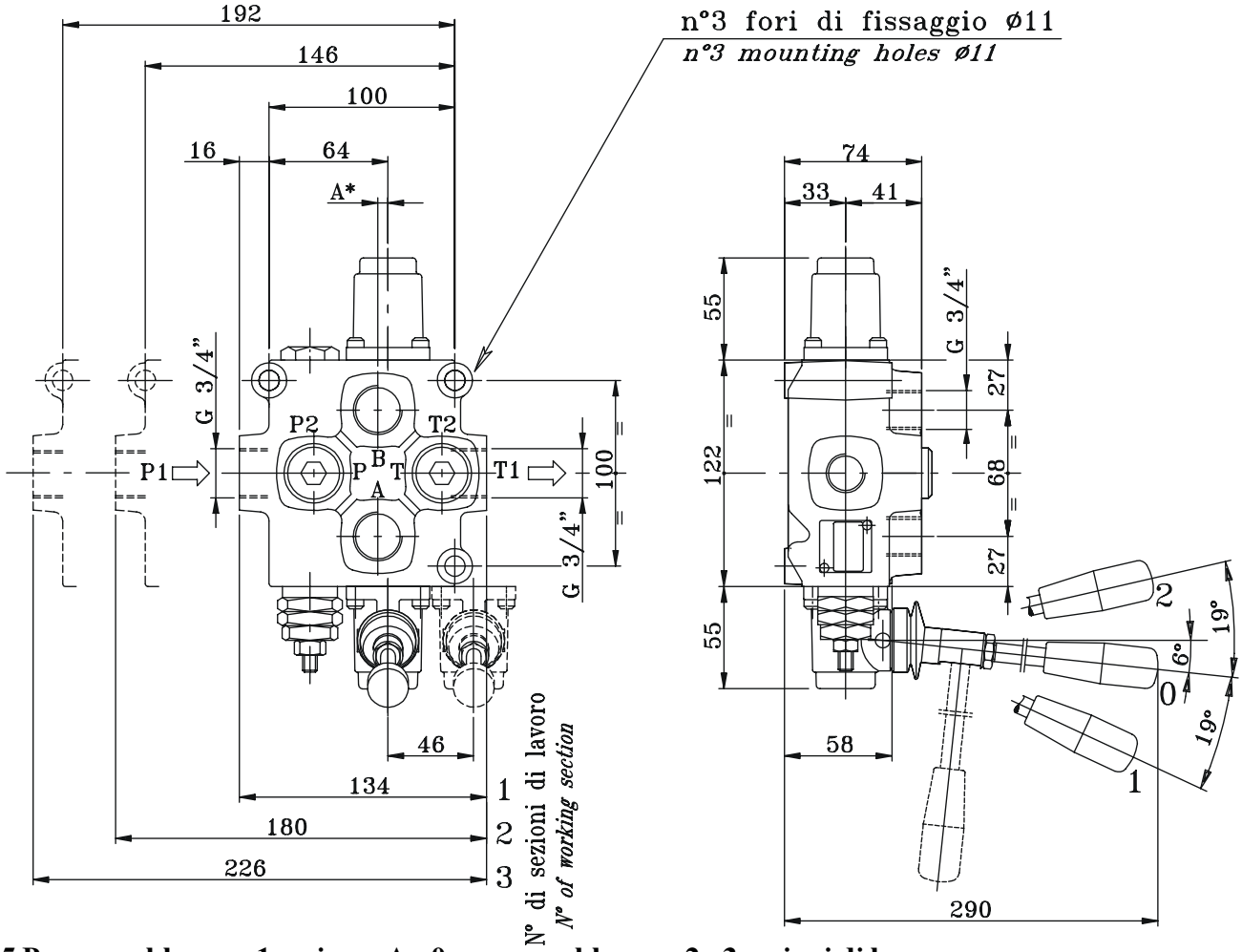


Q75-TRAFILAMENTI SUL CURSORE
Q75-SPOOL LEAKAGE



DISTRIBUTORI MONOBLOCCO
MONOBLOCK DIRECTIONAL CONTROL VALVES

Q 95



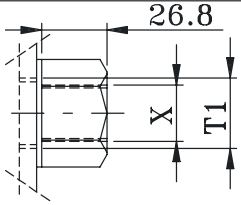
***: A= 5.5 Per monoblocco a 1 sezione; A= 0 per monoblocco a 2 - 3 sezioni di lavoro**

**: A= 5.5 for 1 working section, A= 0 for 2 and 3 working section*

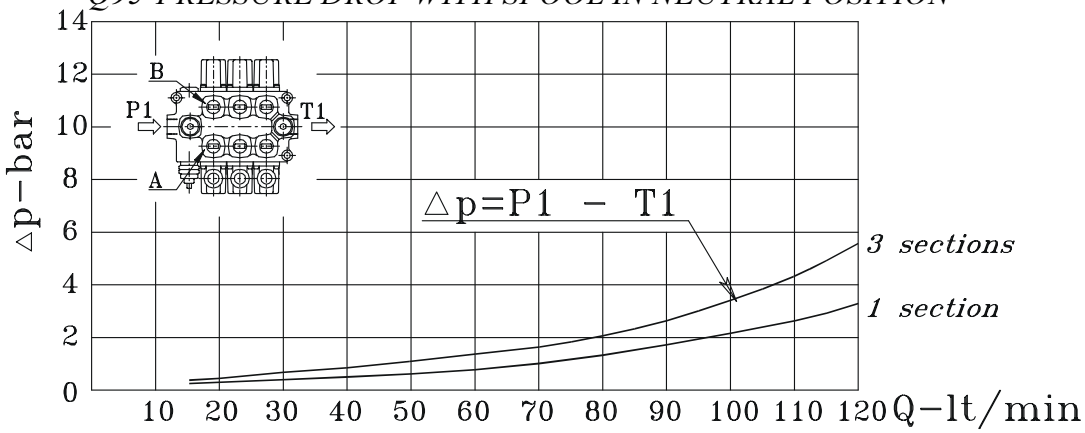
FILETTATURE DISPONIBILI
AVAILABLE THREADS

BOCCHE *PORTS*	BSP (standard)	SAE
P1	G 3/4"	1"1/16-12UN
P2	G 3/4"	1"1/16-12UN
A-B	G 3/4"	1"1/16-12UN
T1	G 3/4"	1"1/16-12UN
T2	G 3/4"	1"1/16-12UN

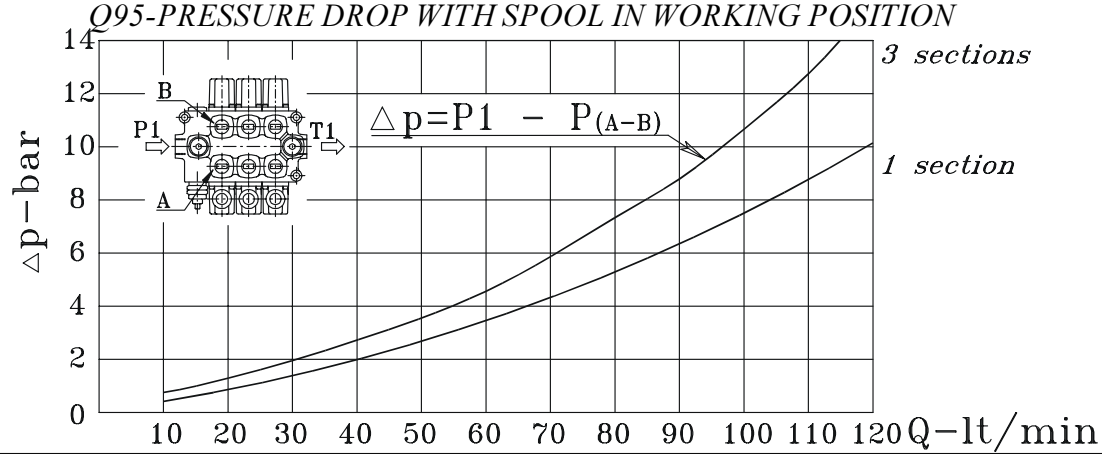
TAPPO PER CARRY-OVER (su uscita T1)
CARRY-OVER PLUG (on T1 port)

	T1	X	T1	X
	G 3/4"	G 3/4"	1"1/16-12UN	7/8"-14UNF

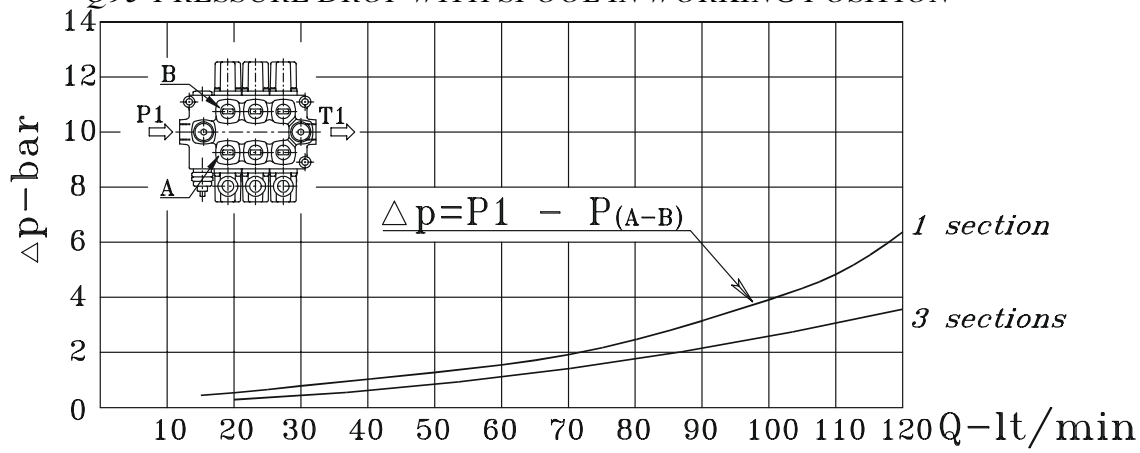
Q95-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE NEUTRA
Q95-PRESSURE DROP WITH SPOOL IN NEUTRAL POSITION



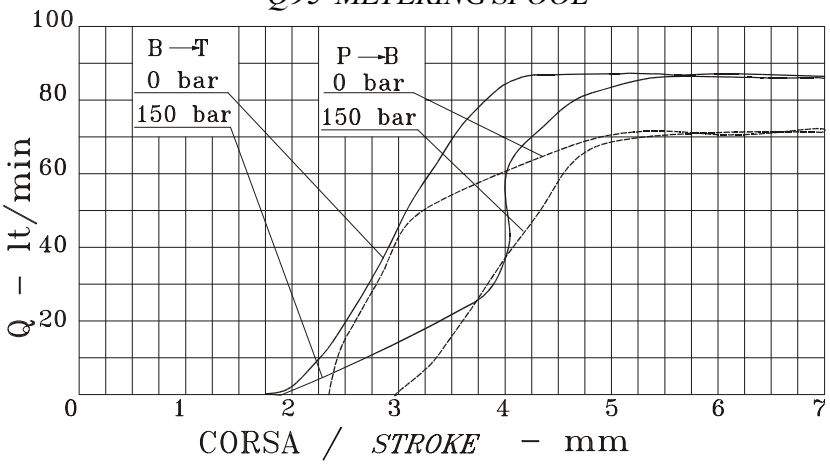
Q95-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q95-PRESSURE DROP WITH SPOOL IN WORKING POSITION



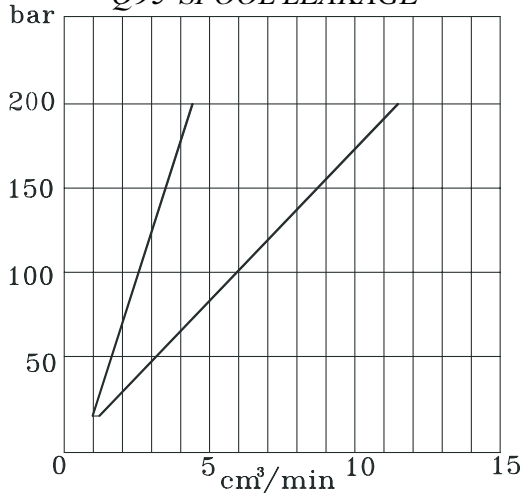
Q95-PERDITE DI CARICO CON IL CURSORE IN POSIZIONE DI LAVORO
Q95-PRESSURE DROP WITH SPOOL IN WORKING POSITION

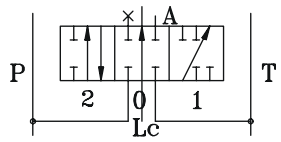
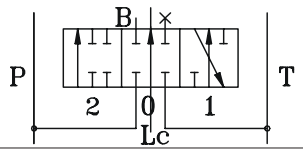
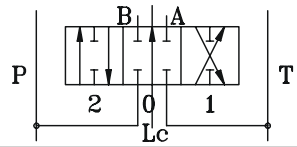
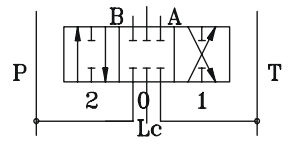
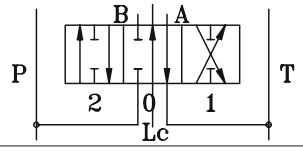
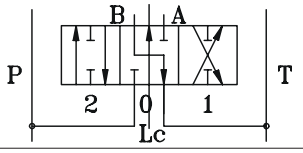
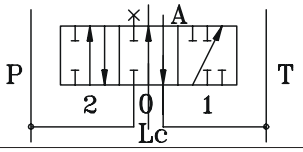
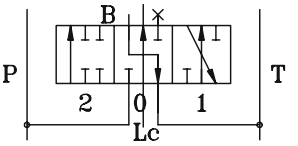
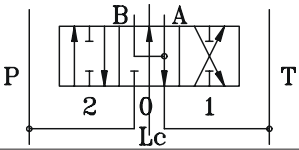
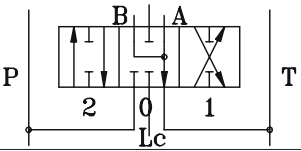
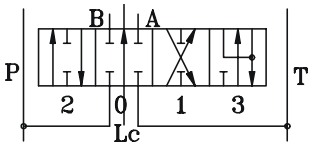
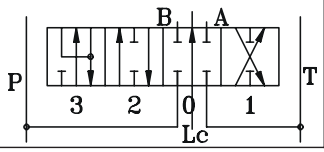


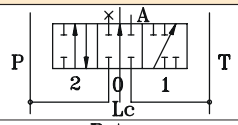
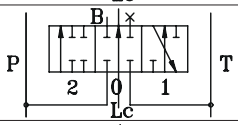
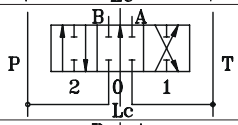
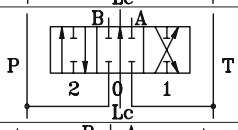
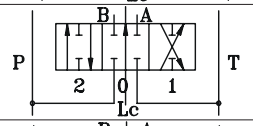
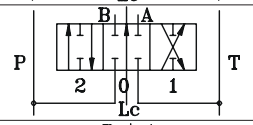
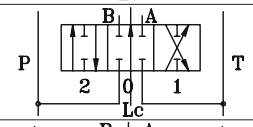
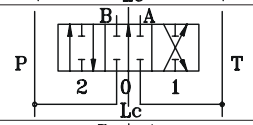
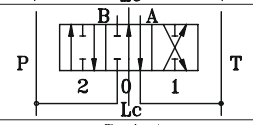
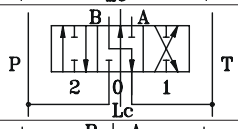
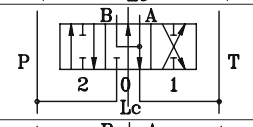
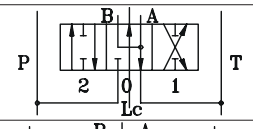
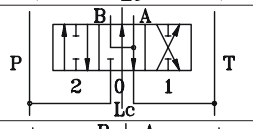
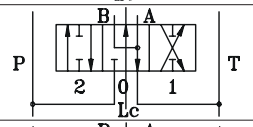
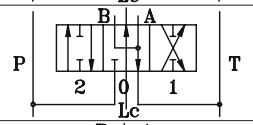
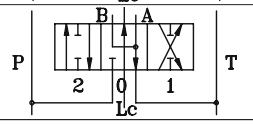
Q95-CURVE DI PROGRESSIVITÁ
Q95-METERING SPOOL

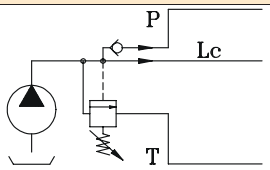
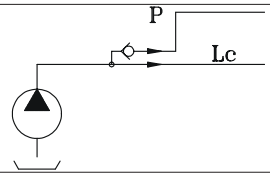
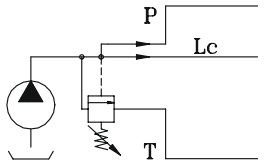
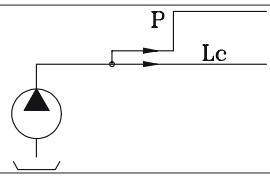


Q95-TRAFILAMENTI SUL CURSORE
Q95-SPOOL LEAKAGE



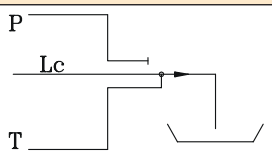
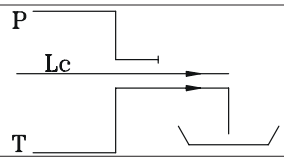
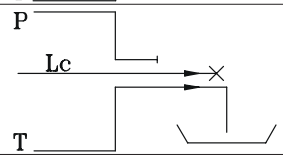
TIPO DI CURSORI / *SPOOL TYPES*				
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*	**Q25 Q45**	**Q75 Q95**
101		**Semplice effetto in A.** *Single acting in A port.*	*	*
102		**Semplice effetto in B.** *Single acting in B port.*	*	*
103		**Doppio effetto.** *Double acting.*	*	*
106		**Doppio effetto, passaggi chiusi in posizione 0.** *Double acting, ports closed in 0 position.*	*	*
107		**Doppio effetto, A in T e B chiuso in posizione 0.** *Double acting, A to T and B closed in 0 position.*	*	*
108		**Doppio effetto, B in T e A chiuso in posizione 0.** *Double acting, B to T and A closed in 0 position.*	*	*
109		**Semplice Effetto in A, A in T in posizione 0.** *Single acting in A, A to T in 0 position.*	*	*
110		**Semplice effetto in B, B in T in posizione 0.** *Single acting in B, B to T in 0 position.*	*	*
111		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*	*
114		**Doppio effetto, A e B in T e Lc chiusa in posizine 0.** *Double acting, A and B to T and through passage closed in 0 position.*	*	*
116		**Doppio effetto con 4ª posizione flottante.** *Double acting with 4th position floating.*	*	*
126		**Doppio effetto con 4ª posizione flottante.** *Double acting with 4th position floating.*	*	*

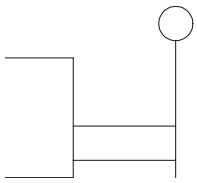
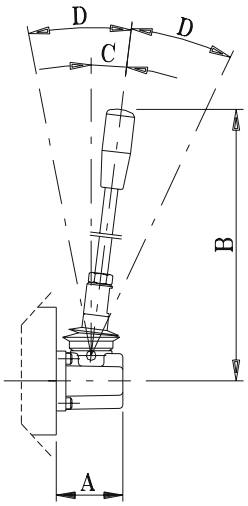
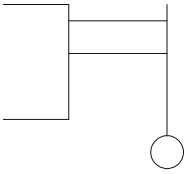
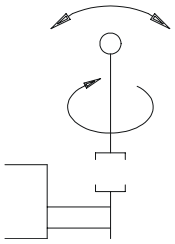
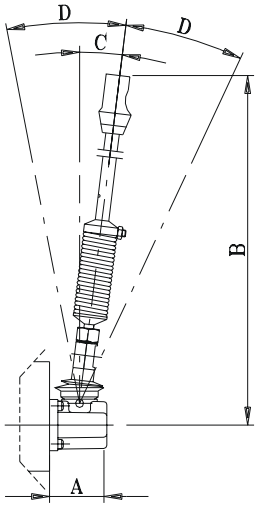
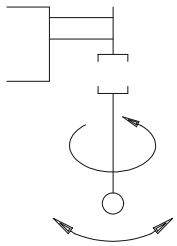
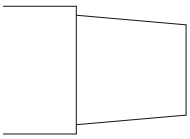
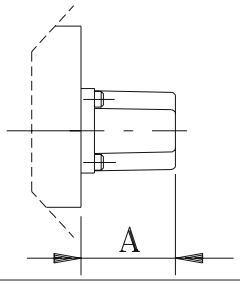
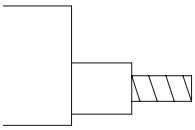
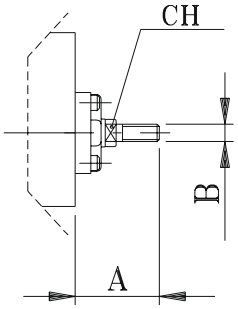
CURSORI SENSIBILIZZATI / *SENSITIVE SPOOL*			**Q25 Q45**	**Q75 Q95**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		
101.20		**Semplice effetto in A.** *Single acting in A port.*	*	
102.20		**Semplice effetto in B.** *Single acting in B port.*	*	
103.05		**Doppio effetto.** *Double acting.*	*	
103.10		**Doppio effetto.** *Double acting.*		*
103.20		**Doppio effetto.** *Double acting.*	*	
103.25		**Doppio effetto.** *Double acting.*	*	
103.30		**Doppio effetto.** *Double acting.*		*
103.40		**Doppio effetto.** *Double acting.*	*	
107.20		**Doppio effetto, A in T e B chiuso in posizione 0.** *Double acting, A to T and B closed in 0 position.*	*	
108.20		**Doppio effetto, B in T e A chiuso in posizione 0.** *Double acting, B to T and A closed in 0 position.*	*	
111.05		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*	
111.10		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*		*
111.20		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*	
111.25		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*	
111.30		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*		*
111.40		**Doppio effetto, A e B in T in posizione 0.** *Double acting, A and B to T in 0 position.*	*	

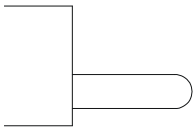
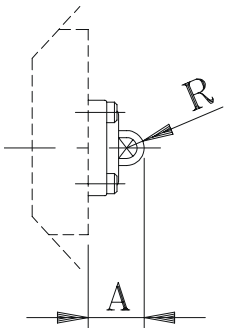
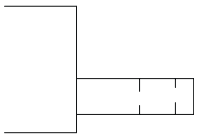
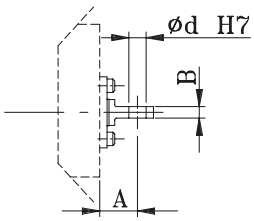
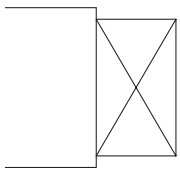
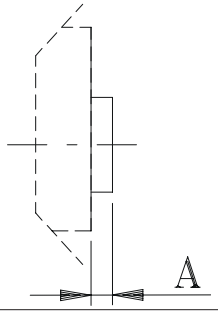
COLLETTORI DI ENTRATA / *INLET SECTIONS*			**Q25 Q45**	**Q75 Q95**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		
F1S		**Collettore di entrata con valvola di ritegno e valvola limitatrice di pressione VLP (*)** *Inlet section with check and relief valves (*)*	*	*
F2S		**Collettore di entrata con valvola di ritegno** *Inlet sections with check valve*	*	*
F7S		**Collettore di entrata con valvola limitatrice di pressione VLP (*)** *Inlet section with relief valve*	*	*
F8S		**Collettore di entrata senza valvole** *Inlet sections without valves*	*	*

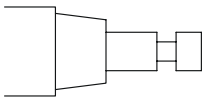
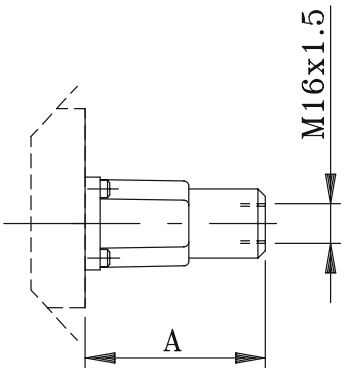
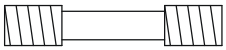
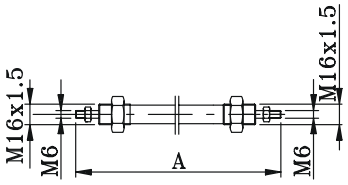
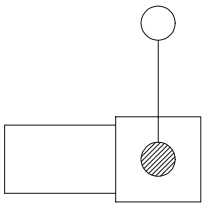
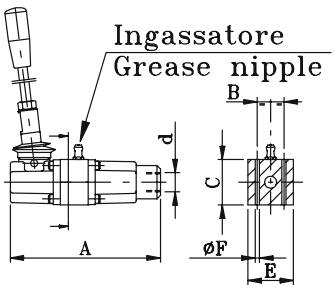
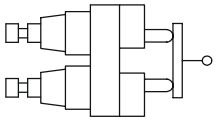
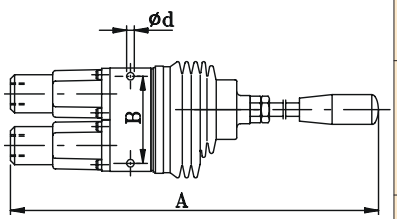
(*) I campi di taratura della valvola limitatrice di pressione (VLP), sono da specificare in bar nell' ordine. Nel caso questo dato non sia specificato, la taratura sarà standard a 150 bar. Il simbolo "N" indica l'utilizzo della molla standard di colore nero, che permette un campo di taratura compreso tra 40 e 200 bar. Per tarature superiori, la molla di colore rosso è identificata con la lettera "R" che permette un campo di taratura da 180 a 350 bar. Per tarature comprese tra 10 e 100 bar richiedere la molla bianca identificata dalla lettera "B".

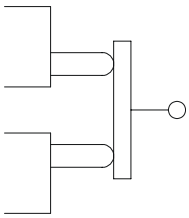
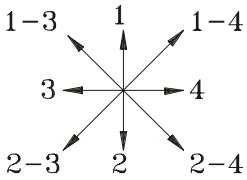
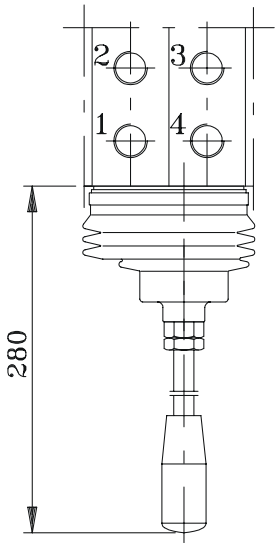
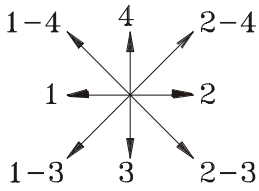
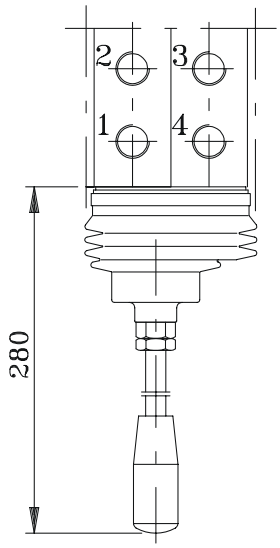
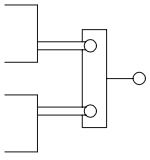
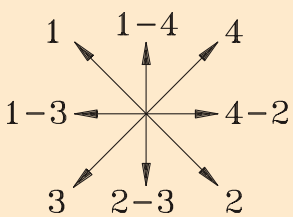
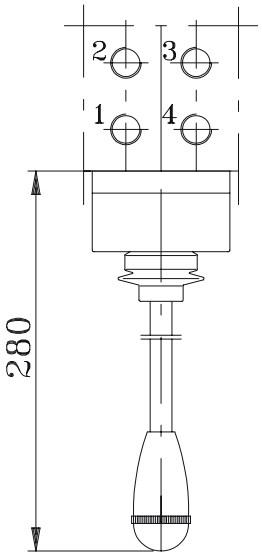
(*) Calibration fields of the pressure limiting valve (VLP) have to be specified in the purchase order in bar. If this details is not mentioned in the order, calibration will be set at the standard level of 150 bar. "N" symbol means that a standard spring of black colour with a calibration field ranging between 40 and 200 bar has been fitted. For higher calibrations, the spring is red and it is identified with "R". "R" sets the calibration field between 180 and 350 bar. For lower calibrations, the spring is white and it is identified with "B"."B" sets the calibration field between 10 and 100 bar.

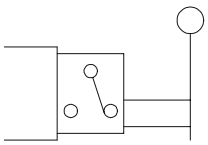
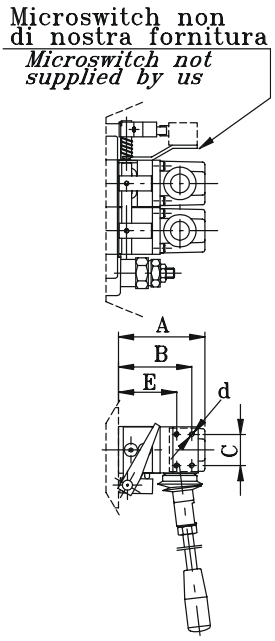
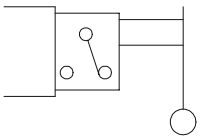
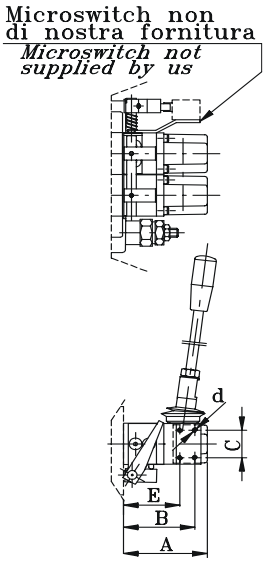
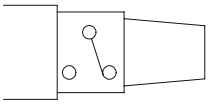
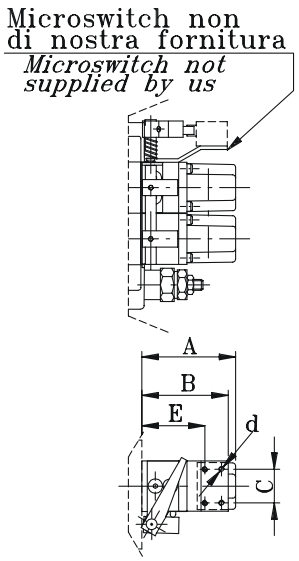
COLLETTORI DI SCARICO / *OUTLET SECTIONS*			**Q25 Q45**	**Q75 Q95**
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		
F3D		**Collettore di scarico.** *Outlet section.*	*	*
F6D		**Collettore di scarico con alimentazione in pressione.** *Outlet section with high pressure carry-over.*	*	*
F16D		**Collettore di scarico con centro chiuso.** *Outlet section for through passage closed.*	*	*

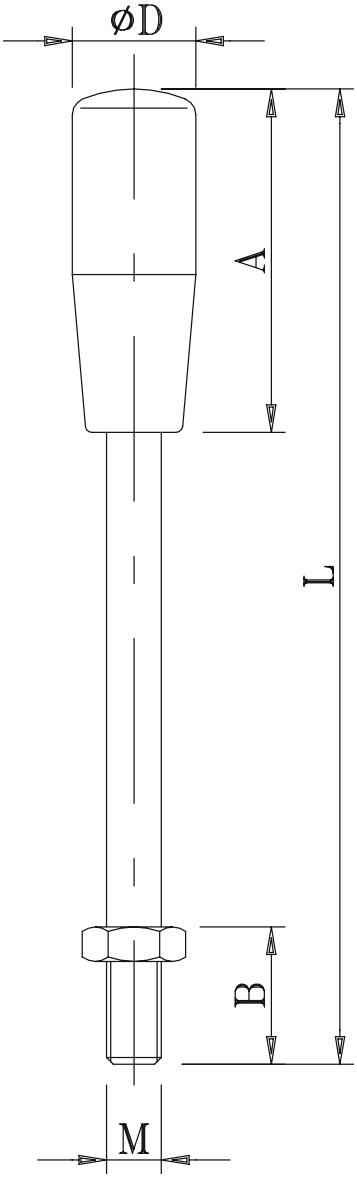
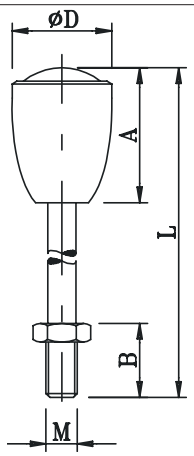
COMANDI / *CONTROLS*								
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*			**Q25 Q45**	**Q30 Q50**	**Q75 Q95**	**Q80 Q130**
A1		**Comando manuale con leva standard.** *Hand control with standard lever.*		**A**	**42**		**55**	
				B	**205**		**260**	
A2		**Comando manuale con leva standard ruotata di 180°.** *Hand control with standard lever mounted rotated 180°.*		**C**	**7°**		**6°**	
				D	**18°**		**19°**	
A12		**Comando manuale con leva di sicurezza del tipo "uomo morto"** *Hand control with safety "dead man" type lever.*		**A**	**42**		**55**	
				B	**273.5**		**288**	
A13		**Comando manuale con leva di sicurezza del tipo "uomo morto" ruotata di 180°** *Hand control with safety "dead man" type lever. mounted rotated 180°*		**C**	**7°**		**6°**	
				D	**18°**		**19°**	
A3		**Scatola di protezione in sostituzione del comando manuale con leva.** *Proof cap replacing hand control with lever.*		**A**	**42**		**55**	
A4		**Attacco diretto sul cursore per rinvio a distanza rigido.** *Direct control connection on spool for stiff remote control.*		**A**	**39**		**53**	
				B	**M8**		**M10**	
				CH	**9**		**14**	
				CORSA ± STROKE	**5**		**7**	

COMANDI / *CONTROLS*					Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*		**DESCRIZIONE** *DESCRIPTION*					
A5		**Attacco diretto sul cursore con terminale sferico. (da utilizzare solo con il posizionamento M4 (2-1))** *Direct control connection on spool with spherical end. (Control to be used for positioning M4 (2-1)).*		**A**	**22**		**33**	
				R	**6.85**		**8.75**	
				CORSA ± STROKE	**5**		**7**	
A6		**Attacco diretto sul cursore con terminale ad occhio fisso.** *Direct control connection on spool eye end.*		**A**	**20**		**27**	
				B	**6**		**7**	
				d	**9**		**11**	
				CORSA ± STROKE	**5**		**7**	
Z1		**Kit ausiliario da montare sul lato comando per cursori con 4^ posizione e posizionatore R8.** *Auxiliary kit to be mounted on control side for spool with 4th position and positioning R8.*		**A**	**8.5**		**13.5**	

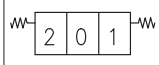
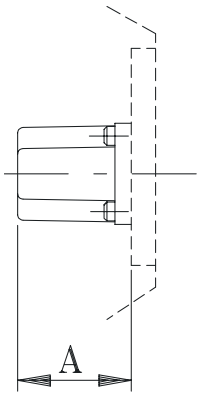
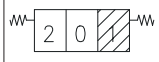
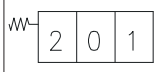
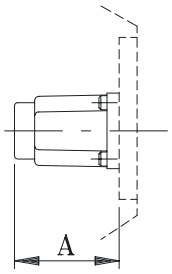
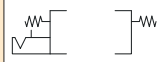
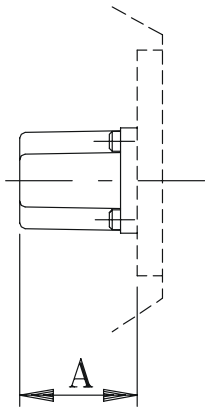
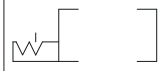
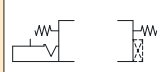
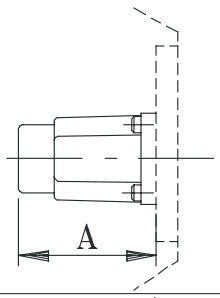
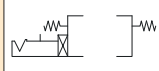
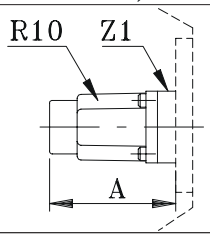
COMANDI / *CONTROLS*					Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*						
A8		**Attacco diretto sul cursore per cavo flessibile rinvio a distanza.** *Direct connection on spool for remote flexible control.*		**A**	**73**		**77**	
C1		**Cavo flessibile.** *Flexible cable.*		**A**	**Massima lunghezza cavo consigliata 4000 mm** **Raggio min. di curvatura: 200 mm** *Max. reccomended lenght 4000 mm* *Minimum radium curve 200 mm*			
SL		**Comando a distanza.** *Remote control.*		**A**	**135**		**172**	
				B	**26**		**33.5**	
				C	**40**		**45**	
				d	**M16x1.5**			
				E	**38**		**45**	
				F	**5.5**		**6.5**	
SLA15		**Comando a cloche per controllo simultaneo di due cursori a distanza.** *Remote cloche lever control for simultaneous operation of two spools.*		**A**	**358**			
				B	**77**			
				Ø d	**6.5**			
					Q25 Q45	**Q30 Q50**	**Q75 Q95**	**Q80 Q130**

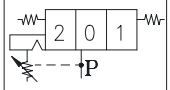
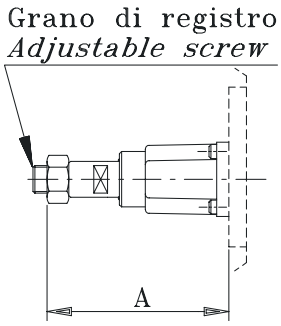
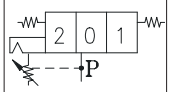
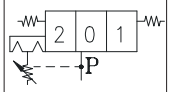
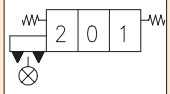
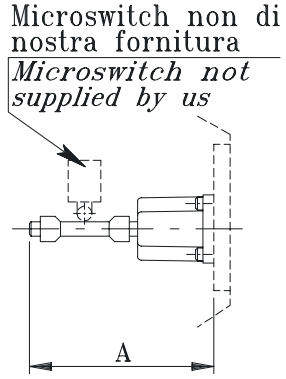
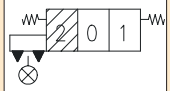
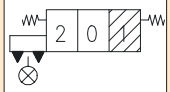
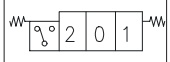
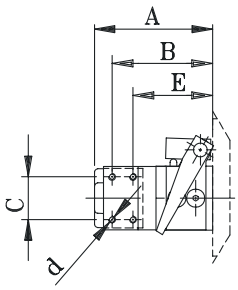
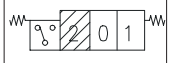
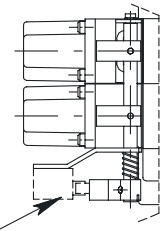
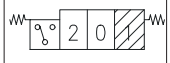
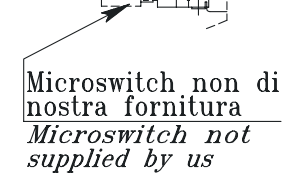
COMANDI / *CONTROLS*								
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*		**Q25 Q45**	**Q30**	**Q50**	**Q75 Q95**	**Q80 Q130**
A15		**A15S** **Con fulcro a sinistra.** *With fulcrum on the left.* **Leva a cloche per il comando singolo o simultaneo di due cursori, come a schema sottoindicato.** *Cloche lever for simultaneous or single control of two spools, as from the scheme here below.* 		*	*	*	*	*
		A15D **Con fulcro a destra.** *With fulcrum on the right.* **Leva a cloche per il comando singolo o simultaneo di due cursori, come a schema sottoindicato.** *Cloche lever for simultaneous or single control of two spools, as from the scheme here below.* 		*	*	*	*	*
A16		**Leva a cloche per il controllo singolo o simultaneo di due cursori come a schema sotto-indicato.** *Cloche lever for single or simultaneous control of two spools as from the scheme here below.* 		*	*			

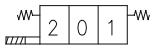
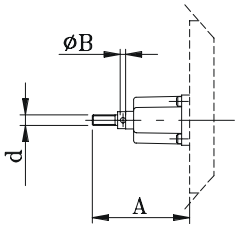
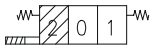
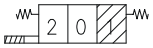
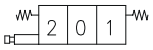
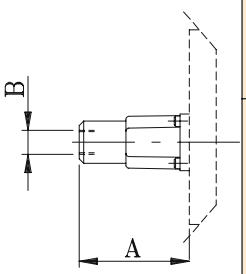
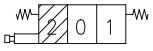
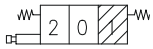
COMANDI / *CONTROLS*					Q25 Q45	Q30 Q50	Q75 Q5	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*						
N1-A1 **N1A-A1** **N1B-A1**		**Comando manuale con attivazione del contatto elettrico del microswitch centralizzato.** **N1-A1: Per doppio effetto** **N1A-A1: Per semplice effetto in pos 1** **N1B-A1: Per semplice effetto in pos 2** *Hand control with ON-OFF centralized microswitch operation.* *N1-A1: Double acting* *N1A-A1:Single acting in 1 position* *N1B-A1: Single acting in 2 position*		**A**	70		84	
				B	59			
				C	25			
				E	49			
				d	M4			
N1-A2 **N1A-A2** **N1B-A2**		**Comando manuale ruotato di 180° con attivazione del contatto elettrico del microswitch centralizzato.** **N1-A2: Per doppio effetto** **N1A-A2: Per semplice effetto in pos 1** **N1B-A2: Per semplice effetto in pos 2** *180° rotated hand control with ON-OFF centralized microswitch operation.* *N1-A2: Double acting* *N1A-A2:Single acting in 1 position* *N1B-A2: Single acting in 2 position*		**A**	70		84	
				B	59			
				C	25			
				E	49			
				d	M4			
N1-A3 **N1A-A3** **N1B-A3**		**Comando microswitch centralizzato.** **N1-A3: Per doppio effetto** **N1A-A3: Per semplice effetto in pos 1** **N1B-A3: Per semplice effetto in pos 2** *Centralized microswitch control.* *N1-A3: Double acting* *N1A-A3:Single acting in 1 position* *N1B-A3: Single acting in 2 position*		**A**	70		84	
				B	59			
				E	49			
				C	25			
				d	M4			

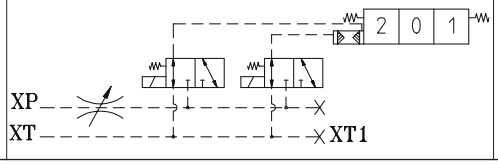
ASTE DI COMANDO / *CONTROL LEVERS*							
CODICE *CODE*	**DESCRIZIONE** *DESCRIPTION*			Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
M8: 06.029.22862 **M8: 06.029.30335(*)** **M10: 06.029.27013**	**Versione standard** *Standard version*		M	M8		M10	
			L	164		210	
			øD	20			
			A	57			
			B	20		28	
M8: 06.029.30528 **M8: 06.029.30492(*)**	**Versione lunga tipo"A"** *Long version type"A"*		M	M8		/	
			L	184		/	
			øD	20		/	
			A	57		/	
			B	20		/	
M8: 06.029.28922 **M8: 06.029.30336(*)** **M10: 06.029.28148**	**Versione lunga** *Long version*		M	M8		M10	
			L	204		360	
			øD	25		22	
			A	57		61	
			B	20		28	
M8: 06.029.27421 **M10: 06.029.27020**	**Versione extra lunga** *Extra-long version*		M	M8		M10	
			L	328		507	
			øD	25		22	
			A	57		61	
			B	20		28	
M10: 06.000.27344	**Versione corta** *Short version*		M	/		M10	
			L	/		156	
			øD	/		22	
			A	/		61	
			B	/		28	
M8: 06.029.22876 **M10: 06.029.27635**	**Versione extra corta** *Extra-short version*		M	M8		M10	
			L	73		66	
			øD	18		22	
			A	50		61	
			B	20		22	
M8: 06.000.29451 **M10: 06.000.29866**	**Versione con oblò** *Handle with lens*		M	M8		M10	
			L	175		220	
			øD	32			
			A	45			
			B	20		28	
M8: 06.000.29423 **M10: 06.000.30295**	**Versione lunga con oblò** *Long version handle with lens*		M	M8		M10	
			L	215		367	
			øD	32			
			A	45			
			B	20		28	

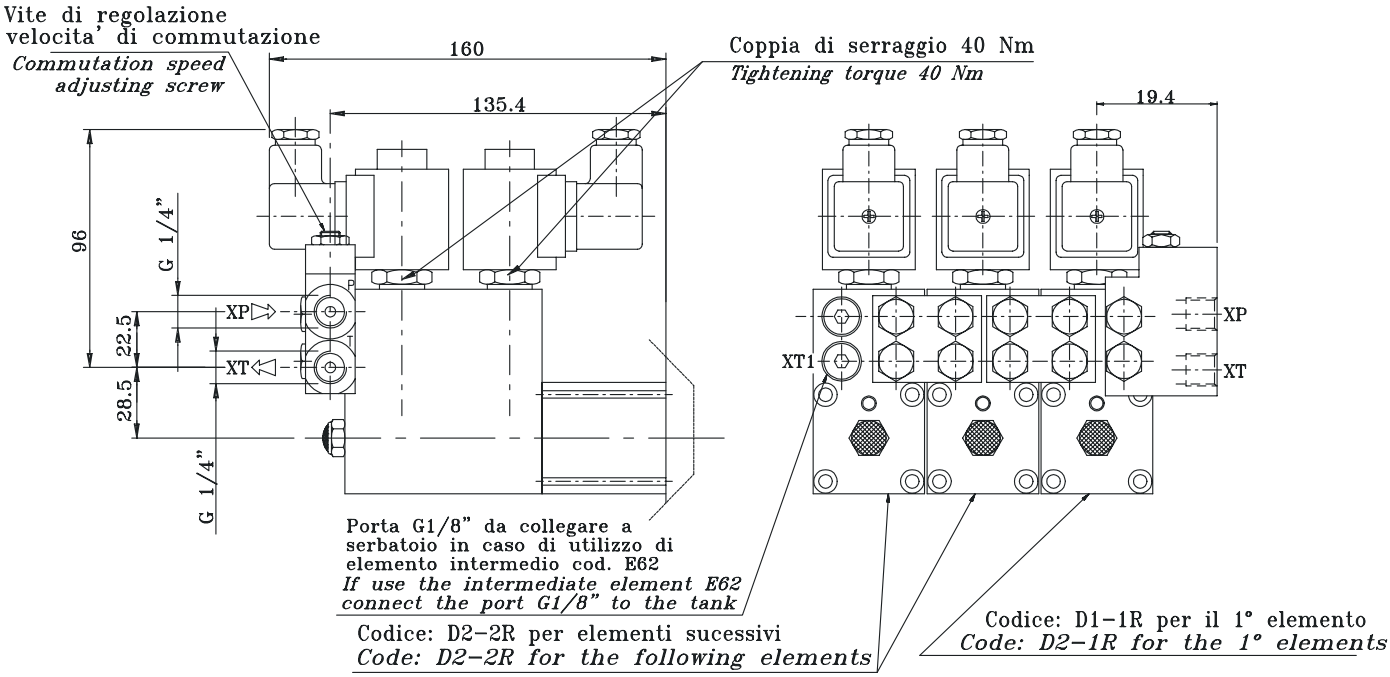
(*): **Versione con pomolo di colore Rosso**
Version with red knob

POSIZIONAMENTI / *POSITIONINGS*					Q25 Q45	Q30 Q50	Q75 Q95	Q80	Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*							
M1		**Tre posizioni ritorno a molla in pos.0.** *Three spring positions centred in 0.*		**A**	**42**		**55**		
M2		**Due posizioni 0-1 ritorno a molla in pos.0.** *Two spring positions 0-1 centred in 0.*			**42**		**55**		
M3		**Due posizioni 0-2 ritorno a molla in pos.0.** *Two spring positions 0-2 centred in 0.*			**42**		**55**		
M4 2-1		**Due posizioni estreme ritorno a molla in pos.2.** *Two end positions spring back in 2.*			**42**		**55**		
R1		**Tre posizioni ritorno a molla in pos.0, detent in pos.1.** *Three spring positions centred in 0, detent in 1.*		**A**	**52**		**70**		
R2		**Tre posizioni ritorno a molla in pos.0, detent in pos.2.** *Three spring positions centred in 0, detent in 2.*			**54**		**68.5**		
R3		**Tre posizioni in detent.** *Three detent positions.*		**A**	**42**		**55**		
R4		**Due posizioni in detent 0-1.** *Two detent positions 0-1.*			**42**		**55**		
R5		**Due posizioni in detent 0-2.** *Two detent positions 0-2.*							
R6		**Due posizioni in detent 1-2.** *Two detent positions 1-2.*							
R8		**Due posizioni (1 e 2) con ritorno a molla in pos. 0;Pos. 3: 4° posizione flottante con detent. (Da montare con Z1 lato comando).** *Two positions (1 and 2) with spring return centred in 0 position. Position 3, 4th position, floating with detent. (Mounting with Z1 side control).*		**A**	**56.5**		**75**		**80**
R10/Z1		**Due posizioni (1 e 2) con ritorno a molla in pos. 0, Pos. 3: 4^ posizione flottante con detent.** *Two positions (1 and 2) with spring return centred in 0, position 3: 4th position floating with detent.*		**A**	**70**		**92**		**/**

***POSIZIONAMENTI** / POSITIONINGS*					Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*						
R1K		**Comando a 3 posizioni, detent in pos.1 con sgancio automatico registrabile. Disponibile solo con cursore cod.103 e 111.** *3 Position control, detent in 1 pos. with automatic adjustable release. Available with spool code 103 and 111 only.*		A	91.5		106	
R2K		**Comando a 3 posizioni, detent in pos.2 con sgancio automatico registrabile. Disponibile solo con cursore cod.103 e 111.** *3 Position control, detent in 2 pos. with automatic adjustable release. Available with spool code 103 and 111 only.*						
R3K		**Comando a 3 posizioni, detent in pos. 1 e 2 con sgancio automatico. Disponibile solo con cursore cod.103 e 111** *3 Position control, detent in 1 and 2 pos. with automatic adjustable release. Available with spool code 103 and 111 only.*						
M1-B1		**Tre posizioni ritorno a molla in pos.0 con comando microswitch posteriore.** *Three spring positions centred in 0 with back microswitch control.*		A	82		102	
M2-B1		**Due posizioni, 0-1, ritorno a molla in pos.0 con comando microswitch poste-riore.** *Two position, 0-1, spring centred in 0 with back microswitch control.*			82		102	
M3-B1		**Due posizioni, 0-2, ritorno a molla in pos.0 con comando microswitch poste-riore.** *Two position, 0-2, spring centred in 0 with back microswitch control.*			82		102	
M1-N1 M1-N1A M1-N1B		**Tre posizioni ritorno a molla in pos.0, con attivazione del contatto elettrico del microswitch centralizzato.** **M1-N1: Per doppio effetto** **M1-N1A: Per semplice effetto in pos 1** **M1-N1B: Per semplice effetto in pos 2** *Three spring positions centred in 0, with ON-OFF centralized microswitch operation.* *N1-A1: Double acting* *N1A-A1:Single acting in 1 position* *N1B-A1: Single acting in 2 position*		A	70		84	
M2-N1		**Due posizioni, 0-1, con ritorno a molla in pos.0, con attivazione del contatto elettrico del microswitch centralizzato.** *Two positions, 0-1, with spring centred in 0, with ON-OFF centralized microswitch operation.*		B	59			
				E	49			
M3-N1		**Due posizioni, 0-2, con ritorno a molla in pos.0, con attivazione del contatto elettrico del microswitch centralizzato.** *Two positions, 0-2, with spring centred in 0, with ON-OFF centralized microswitch operation.*		C	25			
				d	M4			

COMANDI CON POSIZIONAMENTO / *CONTROLS WHIT POSITIONING*					Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*						
M1-U1		**Tre posizioni con ritorno a molla in pos.0, attacco diretto sul cursore per rinvio a distanza rigido.** *Three spring positions centred in 0, with direct control connection on spool, cap side, for stiff remote control.*		**A**	**73**		**96**	
M2-U1		**Due posizioni, 0-1, con ritorno a molla in pos.0, attacco diretto sul cursore per rinvio a distanza rigido.** *Two positions, 0-1, spring centred in 0, with direct control connection on spool, cap side, for stiff remote control.*		**B**	**4**		**5**	
M3-U1		**Due posizioni, 0-2, con ritorno a molla in pos.0, attacco diretto sul cursore per rinvio a distanza rigido.** *Two positions, 0-2, spring centred in 0, with direct control connection on spool, cap side, for stiff remote control.*		**d**	**M8**		**M10**	
M1-U2		**Tre posizioni con ritorno a molla in pos.0, attacco diretto sul cursore per cavo flessibile rinvio a distanza.** *Three spring positions centred in 0, direct control connection on spool, cap side, for flexible remote control.*		**A**	**73**		**77**	
M2-U2		**Due posizioni, 0-1, ritorno a molla in pos.0, attacco diretto sul cursore per cavo flessibile rinvio a distanza.** *Two positions, 0-1, spring centred in 0, direct control connection on spool, cap side, for flexible remote control.*		**B**	**M16x1.5**			
M3-U2		**Due posizioni, 0-2, ritorno a molla in pos.0, attacco diretto sul cursore per cavo flessibile rinvio a distanza.** *Two positions, 0-2, spring centred in 0, direct control connection on spool, cap side, for flexible remote control.*						

COMANDI CON POSIZIONAMENTO / *CONTROLS WITH POSITIONING*			Q25 Q45	Q30 Q50	Q95 Q75	Q80 Q130
CODICE *CODE*	SIMBOLO IDRAULICO *HYDRAULIC SYMBOL*	DESCRIZIONE *DESCRIPTION*				
D2		**Comando elettroidraulico doppio con ritorno in pos. 0** *Double electro-hydraulic control, spring centred in 0.*			*	*

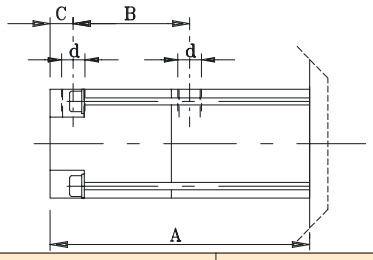


Pressione di pilotaggio in XP *Pilot pressure in XP*		Contropressione max. su XT *Maximum back pressure on XT*	Portata minima per ogni elemento *Minimum flow for each section*	Volume di pilotaggio per elemento *Piloting volume for each section*
Max.	Min.	4 bar	0.5 lt/min	5.5cm³
35 bar	20 bar			

CARATTERISTICHE TECNICHE ELETTROMAGNETE TIPO "H"
ELECTROMAGNET CHARACTERISTICS TYPE "H"

Attacco magnete *Magnet connection*	**Tipo DIN 43650 (versione A)** *Type DIN 43650 (A version)*
Tipo di protezione *Protection type*	**IP 65**
Classe d' isolamento *Coil insulation class*	**H 180 VDE 0580**
Tensione di alimentazione *Supply voltage*	**D.C.: 12, 24V** **A.C. 50 Hz: 110, 220 V**
Variazione di tensione max. *Maximum voltage tollerance*	**± 10%**
Potenza assorbita *Absorbed power supply*	**18 W**
Rapporto di max. utilizzo *Maximum utilization ratio*	**100%**
Temperatura max. *Max. temperature*	**100°C**

COMANDI CON POSIZIONAMENTO/ *CONTROL WITH POSITIONING*				Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*					
P1-N		**Comando pneumatico a tre posizioni, ritorno in posizione 0** *Three pneumatic control positions, spring centred in 0*	**A**	90.5		107	
			B	43		48	
			C	10		10.5	
			d	G 1/8"			



Pressione di pilotaggio / *Piloting pressure*	**Min.**	**5 bar**
	Max.	**30 bar**
Volume pilotaggio / *Piloting volume*	**Q25-Q45-Q30-Q50**	**4 cm³**
	Q75-Q95-Q80-Q130	**9 cm³**

COMANDI CON POSIZIONAMENTO/ *CONTROL WITH POSITIONING*				Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*					
P1-NP		**Comando pneumatico progressivo a tre posizioni, ritorno in posizione 0 per azionamento con manipolatore** *Three positions progressive pneumatic control, spring centred in 0 for remote control.*	**C**	90.5		107	
			E	43		48	
			F	10		10.5	
			d	G 1/8"			

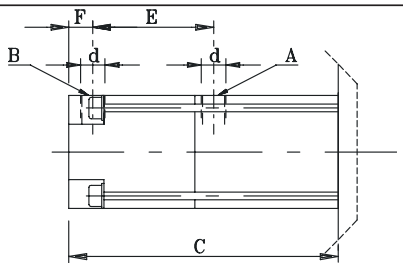
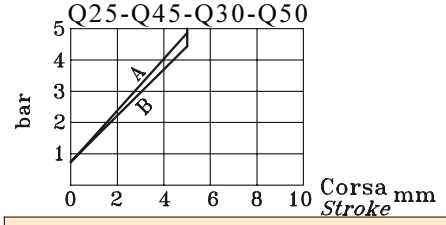
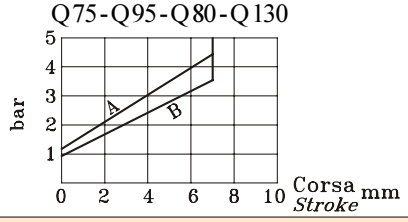


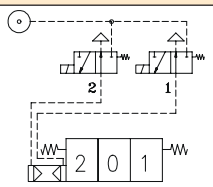
DIAGRAMMA PRESSIONE DI PILOTAGGIO / CORSA SPOOL

PILOTING PRESSURE DIAGRAM / SPOOL STROKE

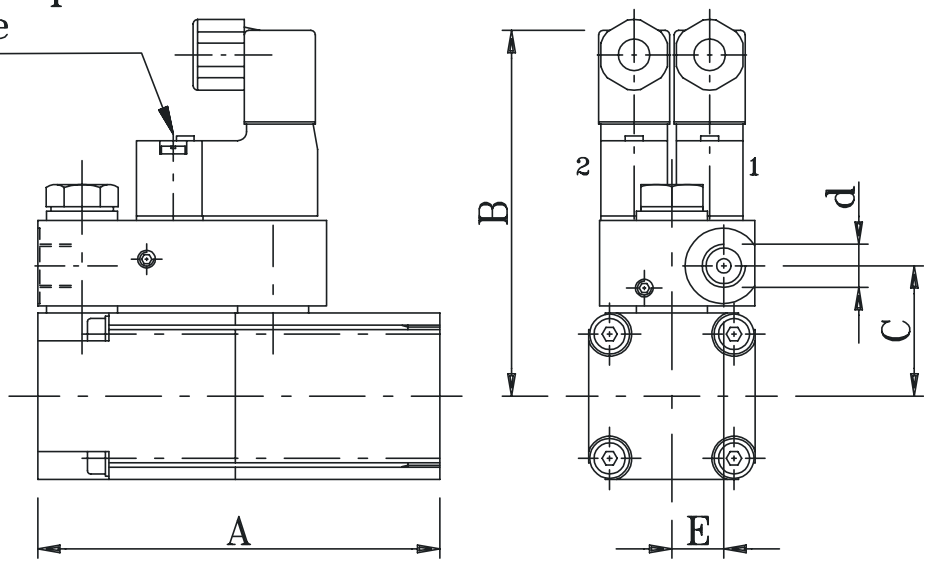




Pressione di pilotaggio / *Piloting pressure*	**Min.**	**5 bar**
	Max.	**30 bar**
Volume pilotaggio / *Piloting volume*	**Q25-Q45-Q30-Q50**	**4 cm³**
	Q75-Q95-Q80-Q130	**9 cm³**

COMANDI CON POSIZIONAMENTO / *CONTROLS WHIT POSITIONING*				Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	SIMBOLO IDRAULICO *HYDRAULIC SYMBOL*	DESCRIZIONE *DESCRIPTION*					
D3		**Comando elettropneumatico a tre posizioni, ritorno in posizione 0.** *Three electro-pneumatic control positions, spring centred in 0*	A	90.5		107	
			B	82.4		86.1	
			C	29.4		33.1	
			d	G 1/8"			
			E	11.7		12	

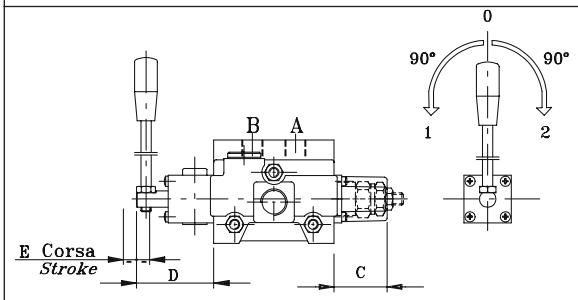
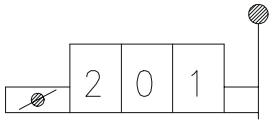
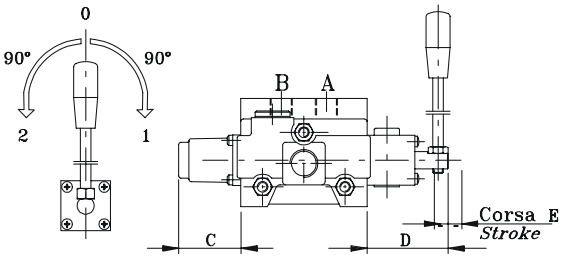
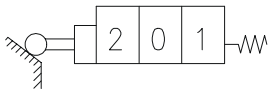
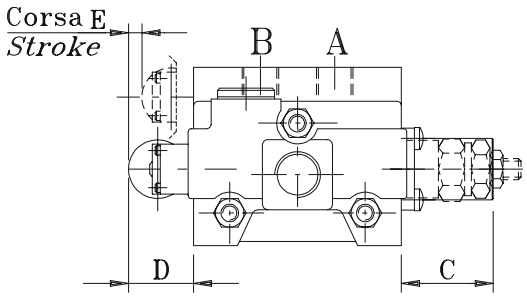
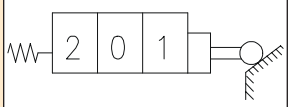
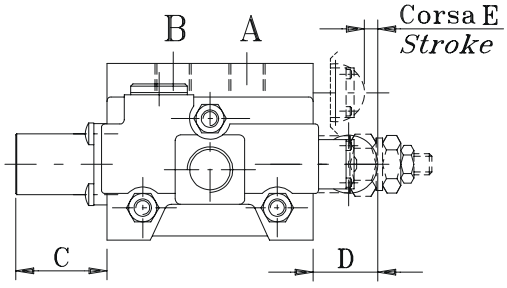
Emergenza manuale a spinta
Push manual ovveride



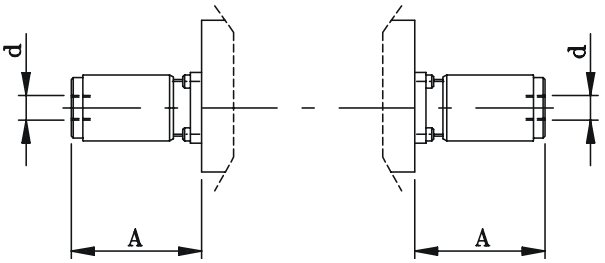
Pressione di plottaggio / *Piloting pressure*	**Min.**	**5 bar**
	Max.	**10 bar**
Volume pilotaggio / *Piloting volume*	**Q25 - Q45 - Q30 - Q50**	**4 cm³**
	Q75 - Q95 - Q80 - Q130	**9 cm³**

CARATTERISTICHE TECNICHE ELETTROMAGNETE
ELECTROMAGNET CHARACTERISTICS

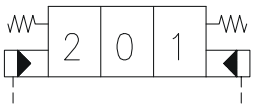
Attacco magnete *Magnet connection*	**Tipo DIN 43650 (versione C) PG7** *Type DIN 43650 (C version) - PG7*
Tipo di protezione *Protection type*	**IP 65**
Classe d' isolamento *Coil insulation class*	**F 155°C**
Tensione di alimentazione *Supply voltage*	**D.C.: 12, 24V** **A.C. 50 Hz: 24, 110, 230 V**
Variazione di tensione max. *Maximum voltage tollerance*	**-15% ÷ + 10%**
Potenza assorbita *Absorbed power supply*	**A.C. : 2.5 VA** **D.C. : 2.5 W**
Rapporto di max. utilizzo *Maximum utilization ratio*	**100%**
Temperatura max. *Max. temperature*	**-10° ÷ 50°C**

COMANDI CON POSIZIONAMENTO / *CONTROLS WITH POSITIONING*				Q25 Q45	Q30 Q50	Q95 Q75	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*					
RTL-s		**Tre posizioni con comando rotativo frizionato, tacca in pos. 0, leva in pos. 2.** *Three positions with cluched rotary control, lever in 2 positio.*	**C**	**42**		**55**	
			**D**	**61**		**72.5**	
			E	**10 (5 + 5)**		**14 (7 + 7)**	
RTL-d		**Tre posizioni con comando rotativo frizionato, tacca in pos. 0, leva in pos. 1.** *Three positions with cluched rotary control 0, lever in 1 position*	**C**	**15**		**20**	
			**D**	**61**		**72.5**	
			E	**10 (5 + 5)**		**14 (7 + 7)**	
C2		**Comando a camme 2 pos. estreme 1-2, con ritorno a molla in pos. 1.** *Cam control, 2 end positions 1-2, spring centred in 1 position.*	**C**	**42**		**55**	
			**D**	**43**		**51**	
			E	**10**		**14**	
C3		**Comando a camme, 2 pos. estreme 2-1, con ritorno a molla in pos. 2.** *Cam control, 2 end positions 2-1, spring centred in 2 position.*	**C**	**42**		**55**	
			**D**	**43**		**51**	
			E	**10**		**14**	

COMANDI COMPLETI / *COMPLETE CONTROLS*				Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*					
H1		**Comando idraulico ad alta pressione ON-OFF a tre posizioni, ritorno a molla in posizione 0.** *Three positions whit high-pressure hydraulic control, spring centred in 0 position.*	**A**	70		85	
			d	G 1/4"			



Pressione di plottaggio / *Piloting pressure*	**Min.**	**16 bar**
	Max.	**350 bar**
Volume pilotaggio / *Piloting volume*	**Q25 - Q45 - Q30 - Q50**	**2 cm³**
	Q75 - Q95 - Q80 - Q130	**3 cm³**

COMANDI COMPLETI / *COMPLETE CONTROLS*				Q25 Q45	Q30 Q50	Q75 Q95	Q80 Q130
CODICE *CODE*	**SIMBOLO IDRAULICO** *HYDRAULIC SYMBOL*	**DESCRIZIONE** *DESCRIPTION*					
H5		**Comando idraulico a bassa pressione a tre posizioni per manipolalatore idraulico, ritorno a molla in posizione 0.** *Three positions whit low-pressure control for hydraulic remote control, spring centred in 0 position.*	**A**	50		71.5	
			d	G 1/4"			

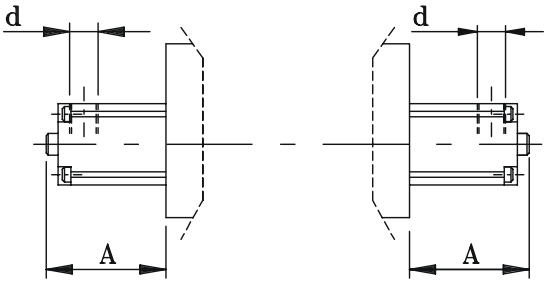
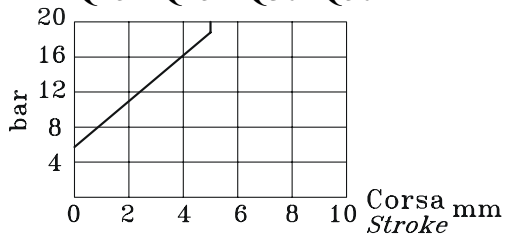


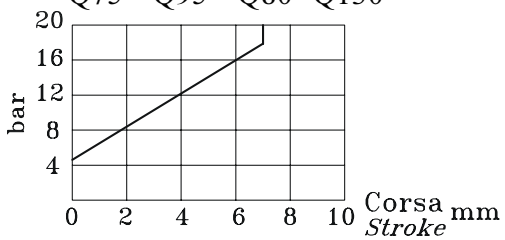
DIAGRAMMA PRESSIONE DI PILOTAGGIO / CORSA SPOOL

PILOTING PRESSURE DIAGRAM / SPOOL STROKE

Q25 - Q45 - Q30- Q50

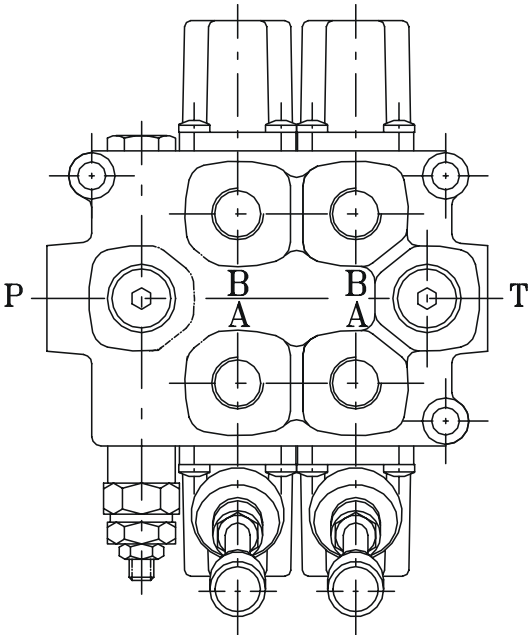


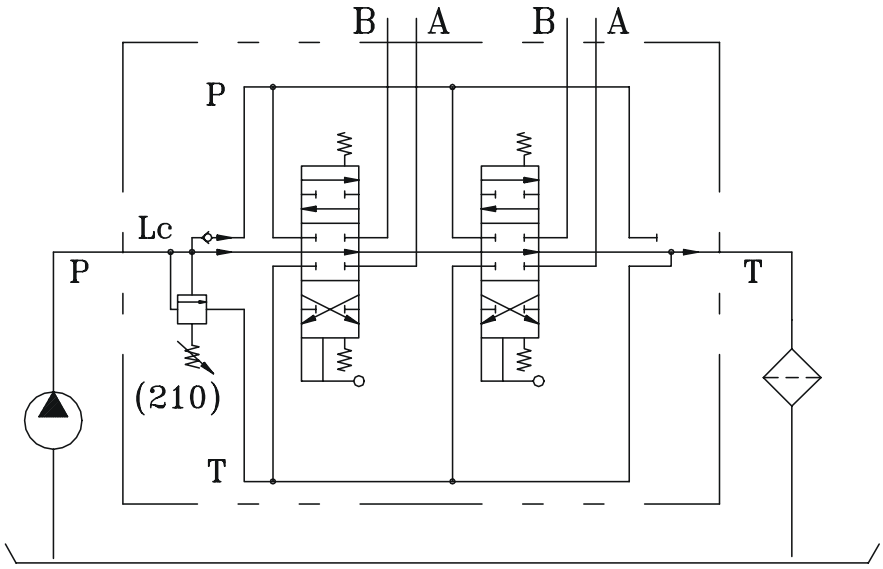
Q75 - Q95 - Q80- Q130



Pressione di plottaggio / *Piloting pressure*	**Max.**	**100 bar**
Volume pilotaggio / *Piloting volume*	**Q25 - Q45 - Q30 - Q50**	**2 cm³**
	Q75 - Q95 - Q80 - Q130	**3 cm³**

ESEMPIO DI ORDINAZIONE IN CODICE / *EXAMPLE OF ORDERING CODE*





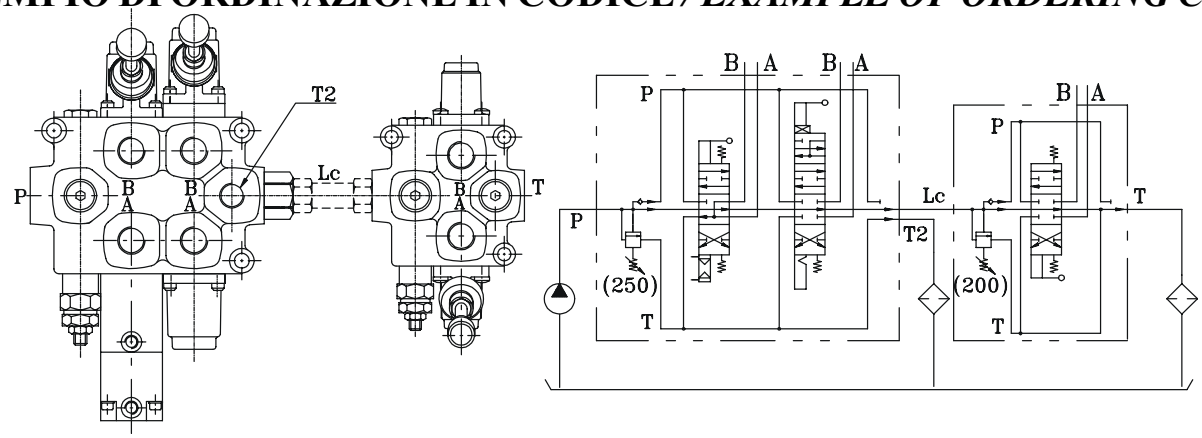
Q25/ 2E - F1SR (210) - 2x 103 / A1 / M1 - F3D

Q25	**Tipo distributore** *Type of directional control valve*
2E	**Monoblocco a 2 sezioni** *Monoblock 2 sections*
	F1SR (210)
F1S	**Tipo di collettore di entrata** *Inlet section type*
R	**Tipo di molla per la VLP (rossa, nera o bianca)** *Spring type for VLP (black, red or white)*
(210)	**Taratura della VLP** *VLP setting*
	2x 103 / A1 / M1
2x	**N° 2 Sezioni di lavoro consecutive uguali** *Nr 2 Consecutive working section are same*
103	**Tipo di cursore** *Spool type*
A1	**Comando lato bocca A** *Control on A port*
M1	**Posizionamento lato bocca B** *Positioning on B port*
F3D	**Collettore di scarico** *Outlet section*

N.B. **per i distributori Q25 - Q35 - Q30 - Q45 e Q50 i**
- COMANDI codice A1, A2, A3, A4, A5, A6, A8, SL, N1-A1, N1-A2, N1-A3 ed i
- POSIZIONAMENTI codice M1, M2, M3, R1, R2, R3, R4, R5, R6, R8, R10, M1-B1, M2-B1, M3-B1, M1-N1, M2-N1, M3-N1, M1-U1, M2-U1, M3-U1, M1-U2, M2-U2, M3-U2
sono disponibili a richiesta nella versione con scatola e cappellotto in alluminio indicando la dicitura "-S" al termine della ordinazione in codice.

N.B. *for the directional control valvestype Q25 - Q35 - Q30 - Q45 and Q50 the*
- CONTROLS code A1, A2, A3, A4, A5, A6, A8, SL, N1-A1, N1-A2, N1-A3 and the
- POSITIONING code M1, M2, M3,, R1, R2, R3, R4, R5, R6, R8, R10, M1-B1, M2-B1, M3-B1, M1-N1, M2-N1, M3--N1, M1-U1, M2-U1, M3-U1, M4-U1, M2-U2, M3-U2
are available with aluminium box and -lever cap. Mark "-S" at the end of the code show.

ESEMPIO DI ORDINAZIONE IN CODICE / *EXAMPLE OF ORDERING CODE*



Q75/ 2E - F1SR (250) - 111 / P1 / A1 - 116 / R8 / A1 / Z1 - F6D

Q75	**Tipo distributore** *Type of directional control valve*
2E	**Monoblocco a 2 sezioni** *Monoblock 2 sections*
	F1SR (250)
F1S	**Tipo di collettore di entrata** *Inlet section type*
R	**Tipo di molla per la VLP (rossa, nera o bianca)** *Spring type for VLP (black, red or white)*
(250)	**Taratura della VLP** *VLP setting*
	111 / P1 / A1
111	**Cursore della prima sezione di lavoro** *Spool type of first working section*
P1	**Comando con posizionamento lato bocca A** *Control with positioning on A port*
A1	**Comando lato bocca A** *Control on A port*
	116 / R8 / A1 / Z1
116	**Cursore della seconda sezione di lavoro con 4ªpos.** *Spool type of second working section with 4th position*
R8	**Comando lato bocca B con variante 4ª pos.** *Control on B port with modification for 4th position*
A1/Z1	**Posizionamento per 4ª pos. lato bocca A** *Positioning for 4th position on A port*
F6D	**Collettore di scarico con alimentazione in pressione per altri componenti (carry-over)** *Outlet section and high pressure carry-over*

Q45/ 1E - F1SN (200) - 103 / A1 / M1 - F3D - S

Q45	**Tipo distributore** *Type of directional control valve*
1E	**Monoblocco a 1 sezione** *Monoblock 1 section*
F1SN (200)	**Tipo di collettore di entrata** *Inlet section type*
103	**Tipo cursore** *Spool type*
A1 / M1	**Tipo comando lato bocca A e tipo di posizionamento lato bocca B** *Control on A port and positioning type on B port*
F3D	**Collettore di scarico** *Outlet section*
S	**Scatola porta leva e cappellotto in alluminio** *aluminium box lever and cap*